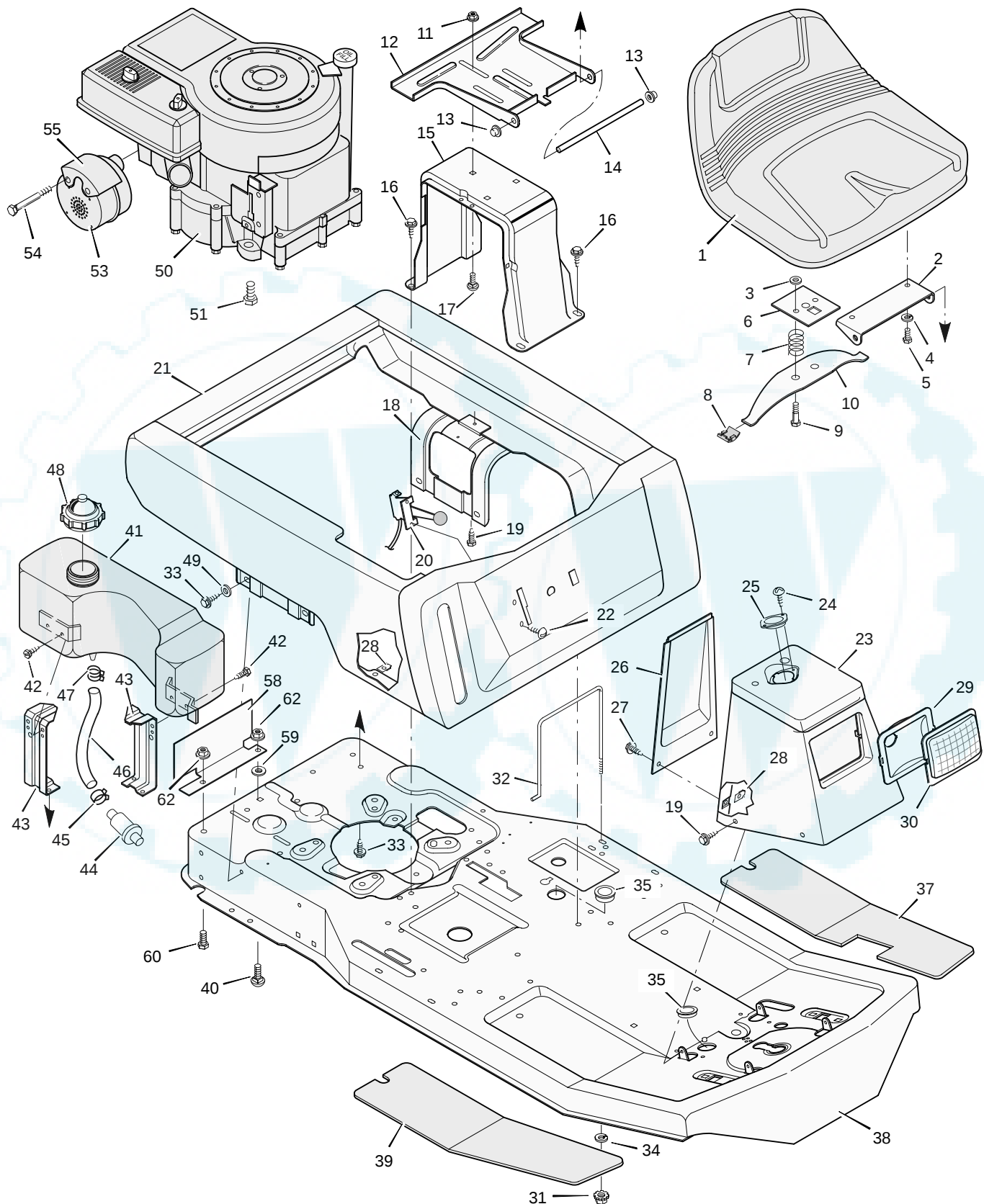


MODEL 30540x20F

REPAIR PARTS BODY CHASSIS



MODEL 30540x20F

REPAIR PARTS BODY CHASSIS

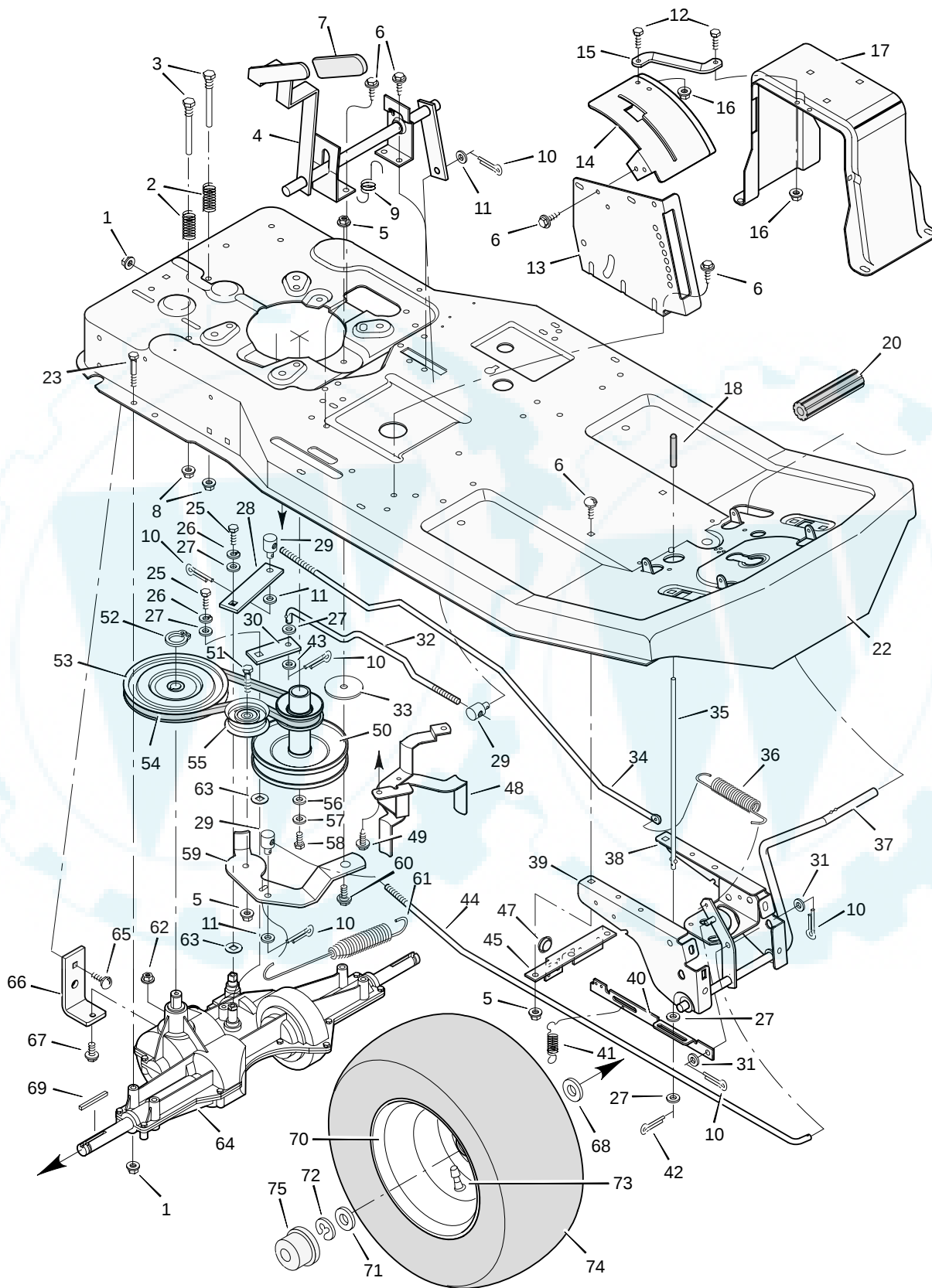
Key No.	Description	Part No.	Key No.	Description	Part No.
1	Seat	92387	34	Washer	17x38Z
2	Hinge, Seat	56516E701	35	Grommet	21268
3	Retainer	28x64	37	Mat, Left	56107
4	Lockwasher	18x16	38	Frame Assembly	56611E245
5	Bolt, Hex	1x45	39	Mat, Right	56106
6	Plate, Seat Switch	91963Z	40	Bolt, Carriage	2x53
7	Spring, Compression	164x26	41	Tank, Fuel	55805
8	Glide, Seat Spring	91822	42	Screw	26x213
9	Bolt, Shoulder	9x38	43	Bracket, Fuel Tank	55806E701
10	Spring, Seat	91964	44	Filter, Fuel	56002
11	Locknut, Flange	15x88	45	Clamp	91174
12	Bracket, Seat Pivot	56518E701	46	Line, Fuel	91022
13	Cap, Push On	28x23	47	Clamp	23713
14	Rod, Seat Hinge	56537Z	48	Cap, Fuel	92317
15	Support, Seat	56517E701	49	Washer	19x6
16	Screw	26x249	50	Engine	‡
17	Bolt, Carriage	2x53	51	Bolt, Engine Mount	25x7
18	Support, Body *	55017E701	53	Muffler	90331
19	Screw	26x214	54	Bolt	1x117
20	Throttle Control	56598	55	Shield, Heat	90333
21	Body	54766E245	58	Shield, Heat	56636E701
22	Screw	26x201	59	Washer	28x64
23	Console Assembly	56570E245	60	Bolt	1x91
24	Screw	26x201	62	Locknut, Flange	15x76
25	Bearing, Steering Post	56022	—	Owner's Manual, English	F-97631
26	Console, Plate	55023E245	—	Owner's Manual, French	F-97631FR
27	Screw	4x24	—	Owner's Manual, German	F-97631GR
28	J-Nut	28x18	—	Parts List	F-97632
29	Reflector	56241Z	—	Decal, Right Panel	44x7040
30	Lens	90082	—	Decal, Left Panel	44x7041
31	Locknut	15x66	—	Decal, Shift	44x4402
32	Clamp, Battery	54800Z	—	Decal, Front	44x6164
33	Screw	26x49	—	Decal, Warning	44x6816

* Also included with Key No. 21.

‡ Parts are available from a Authorized Engine Service Center. See "Engines, Gasoline" or "Gasoline Engines" in the yellow pages of the telephone directory

MODEL 30540x20F

REPAIR PARTS MOTION DRIVE



MODEL 30540x20F

REPAIR PARTS MOTION DRIVE

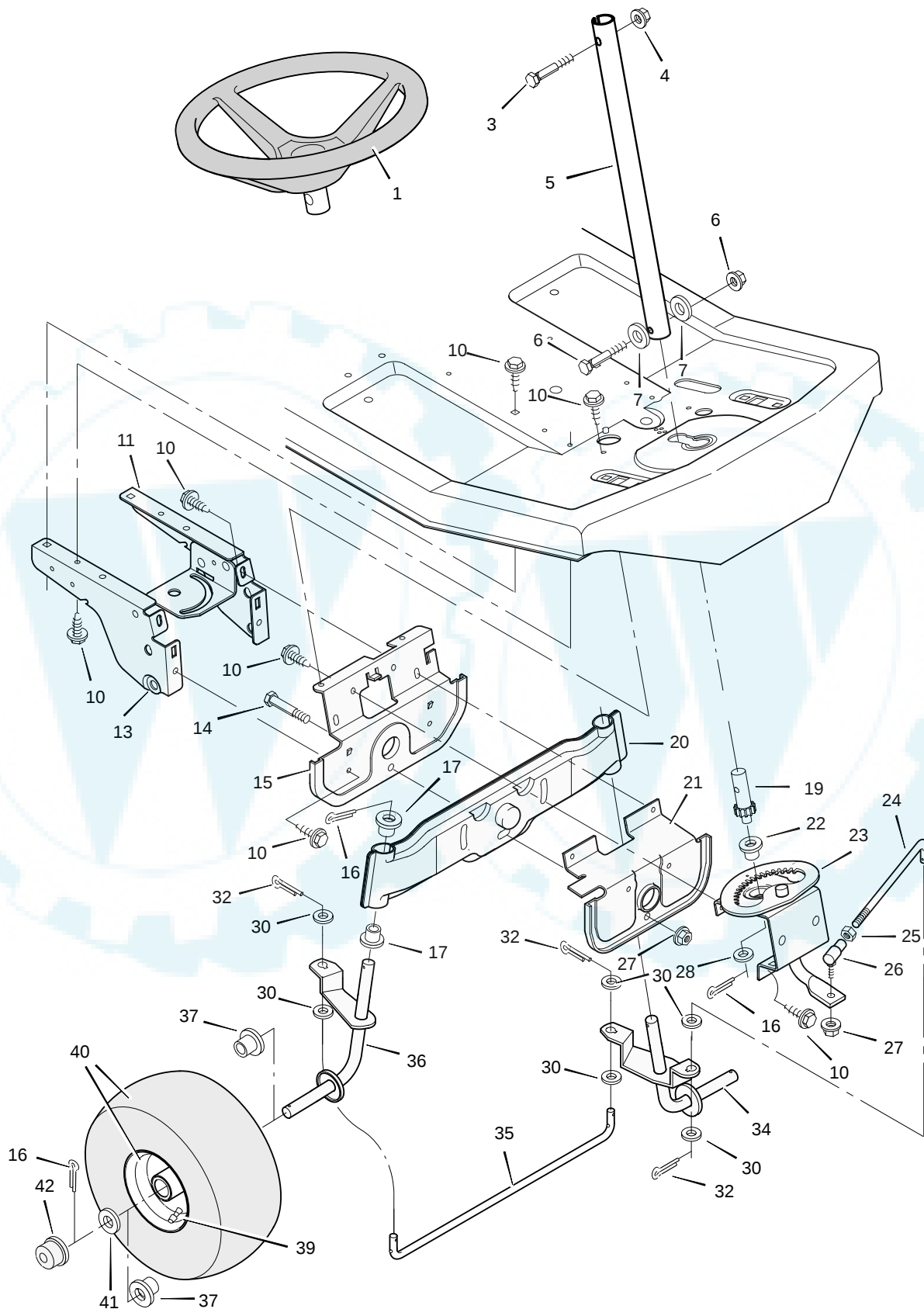
Key No.	Description	Part No.	Key No.	Description	Part No.
1	Locknut, Flange	15x88	40	Link, Parking Brake	56565Z
2	Spring, Compression	164x1	41	Spring, Extension	165x107
3	Guide, Belt	55826	42	Pin, Cotter	30x50
4	Shifter Assembly	56610E701	43	Washer	17x46Z
5	Locknut, Flange	15x84	44	Rod, Clutch	56531Z
6	Screw	26x267	45	Stop, Parking Brake	56227E701
7	Grip, Shift Lever	91573	47	Grommet	56623
8	Hex Nut	15x115	48	Guide, Belt	56215Z
9	Spring, Extension	165x100	49	Screw	26x49
10	Pin, Cotter	30x20	50	Pulley Assembly, Stack	92504Z
11	Washer	17x53Z	51	Bolt, Hex	1x111
12	Bolt, Hex	1x38	52	Ring, Retainer	11x7
13	Plate, Index	56595E701	53	Pulley, Drive	56562
14	Gate, Shift	56606E701	54	Belt, Motion Drive	37x65
15	Brace, Shift Gate	56529E701	55	Pulley, Idler	56526
16	Locknut, Flange	15x89	56	Washer	17x170
17	Support, Seat	56517E701	57	Lockwasher	19x35
18	Grip, Parking Brake	55873	58	Bolt, Hex	1x140
20	Pedal, Rubber	55825	59	Bracket, Idler	56520E701
22	Frame Assembly	56611E245	60	Bolt, Shoulder	9x42
23	Bolt, Hex	1x124	61	Spring, Extension	165x81
25	Bolt, Hex	1x145	62	Locknut, Hex	15x43
26	Lockwasher	18x32	63	Washer	17x148
27	Washer	17x36Z	64	Transaxle, Dana Model 4450-1	‡
28	Yoke, Brake	56500Z	65	Bolt, Carriage	2x53
29	Nut, Adjusting	21920	66	Bracket, Transaxle	56503E701
30	Yoke, Shift	56505Z	67	Bolt, Hex	1x139
31	Washer	17x47Z	68	Washer	17x160
32	Rod, Shift	56591Z	69	Key, Square	56534
33	Washer, Hardened	17x174HT	70	Wheel & Tire Assembly	92308-601
34	Rod, Brake	56530Z	71	Washer	17x195
35	Rod, Parking Brake	56566Z	72	E-Ring	11x3
36	Spring, Extension	165x85	73	Valve Stem **	24373
37	Lever, Pedal	56511E701	74	Tire Only **	24393
38	Plate, Left Suspension	56224E701	75	Hub Cap, Optional	94618
39	Plate, Right Suspension	56023E701			

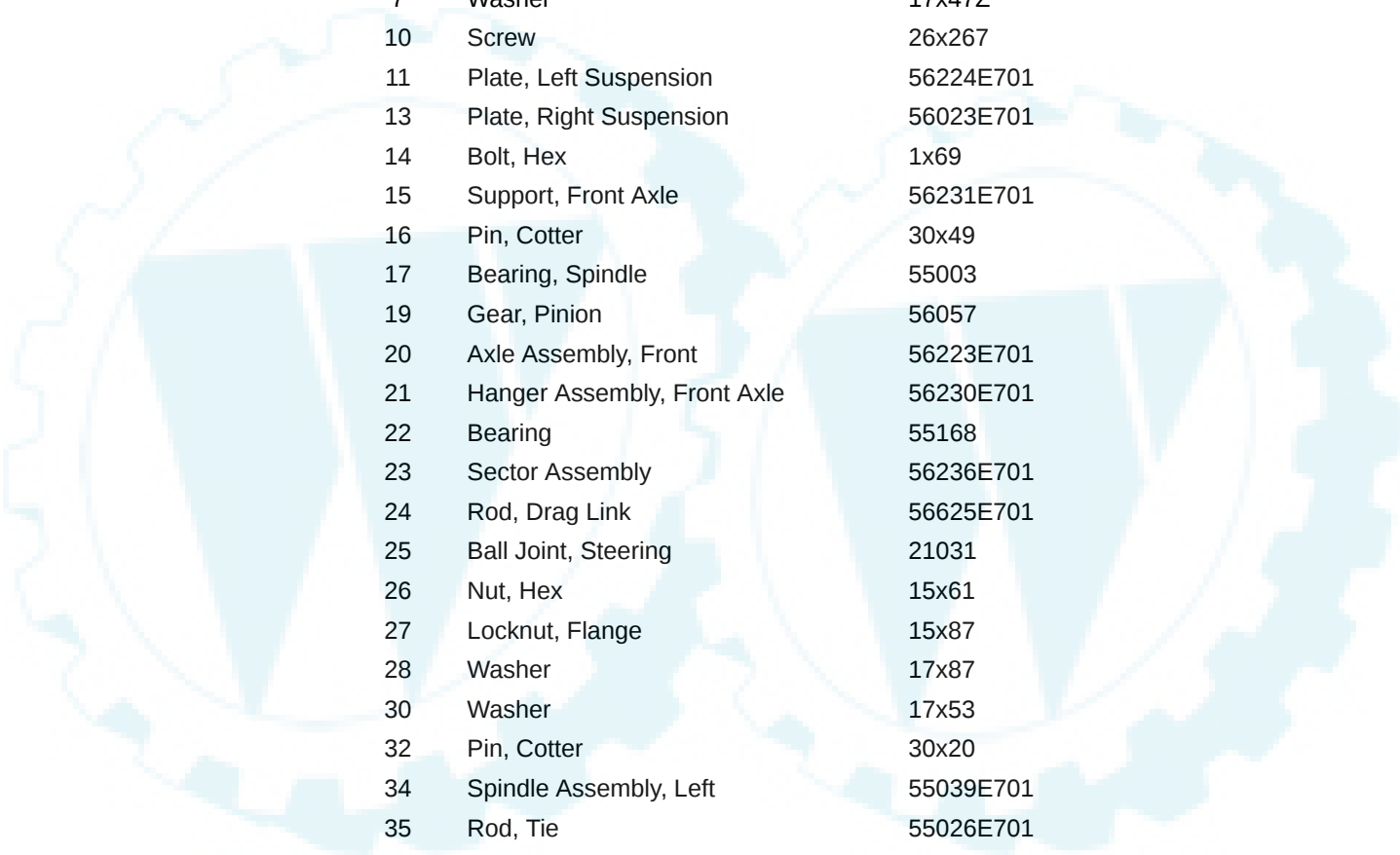
‡ Parts are available from a Authorized Engine Service Center. See "Engines, Gasoline" or "Gasoline Engines" in the yellow pages of the telephone directory

** Also included with Key No. 70.

MODEL 30540x20F

**REPAIR PARTS
STEERING**



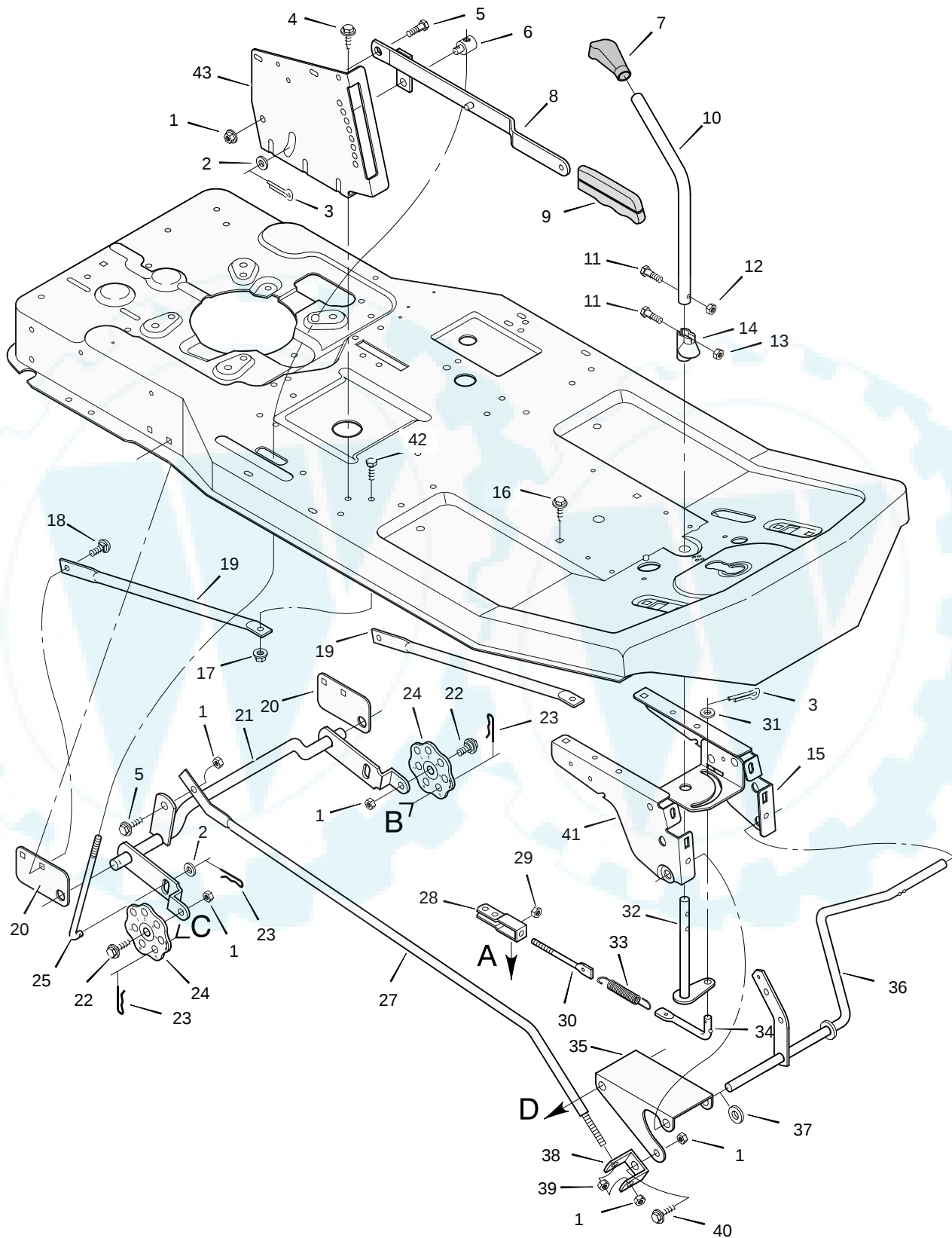
MODEL 30540x20F**REPAIR PARTS
STEERING**

Key No.	Description	Part No.
1	Steering Wheel	92078
3	Bolt, Hex	1x102
4	Locknut, Flange	15x88
5	Post, Steering	91444C
6	Nut, Hex	15x88
7	Washer	17x47Z
10	Screw	26x267
11	Plate, Left Suspension	56224E701
13	Plate, Right Suspension	56023E701
14	Bolt, Hex	1x69
15	Support, Front Axle	56231E701
16	Pin, Cotter	30x49
17	Bearing, Spindle	55003
19	Gear, Pinion	56057
20	Axle Assembly, Front	56223E701
21	Hanger Assembly, Front Axle	56230E701
22	Bearing	55168
23	Sector Assembly	56236E701
24	Rod, Drag Link	56625E701
25	Ball Joint, Steering	21031
26	Nut, Hex	15x61
27	Locknut, Flange	15x87
28	Washer	17x87
30	Washer	17x53
32	Pin, Cotter	30x20
34	Spindle Assembly, Left	55039E701
35	Rod, Tie	55026E701
36	Spindle Assembly, Right	55038E701
37	Bearing, Wheel *	56105
38	Tire	55700
39	Valve Stem *	24373
40	Wheel & Tire Assembly	92303-601
41	Washer	17x197
42	Cap, Hub (Optional)	94618

* Also included with Key No. 40.

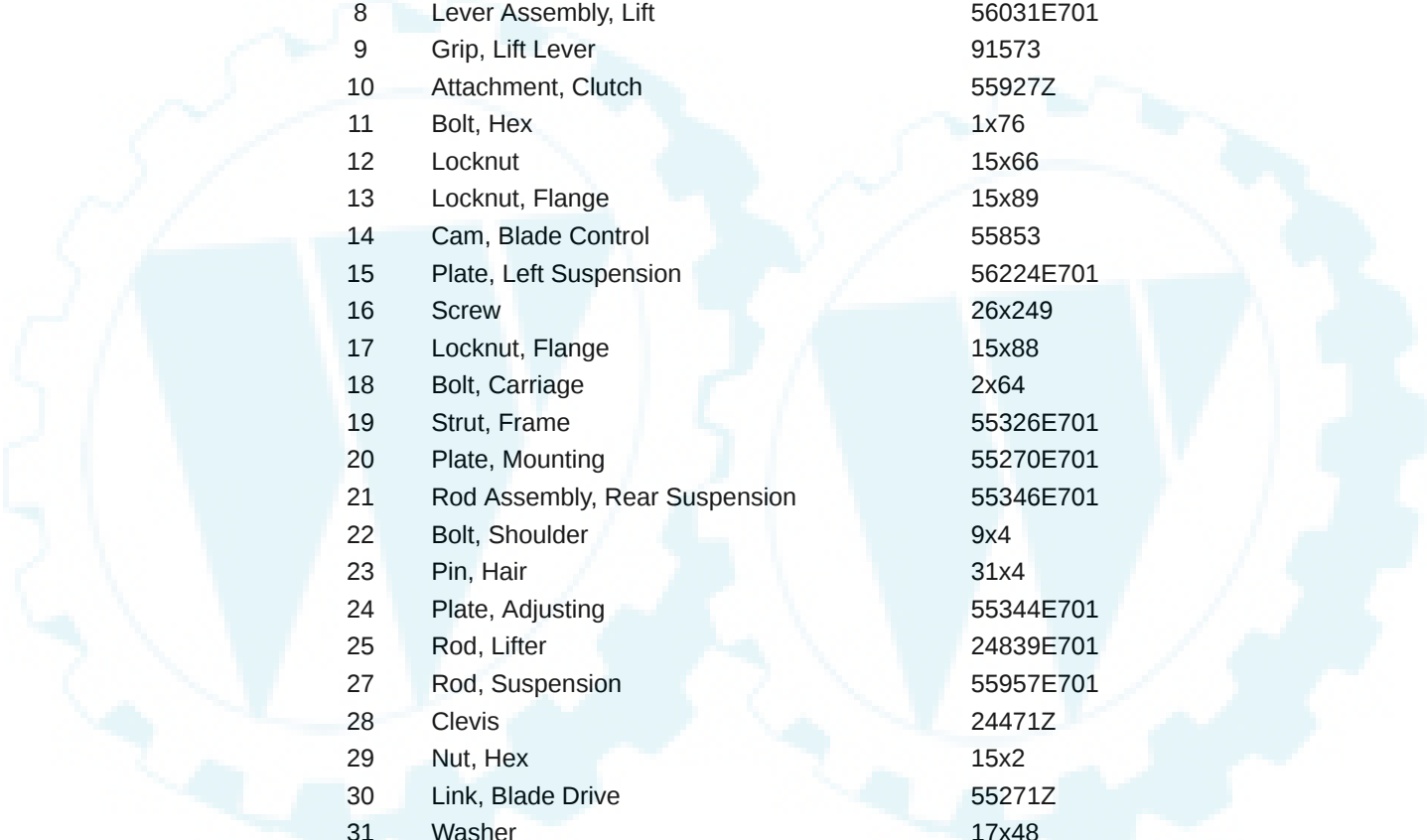
MODEL 30540x20F

**REPAIR PARTS
MOWER HOUSING SUSPENSION**



MODEL 30540x20F

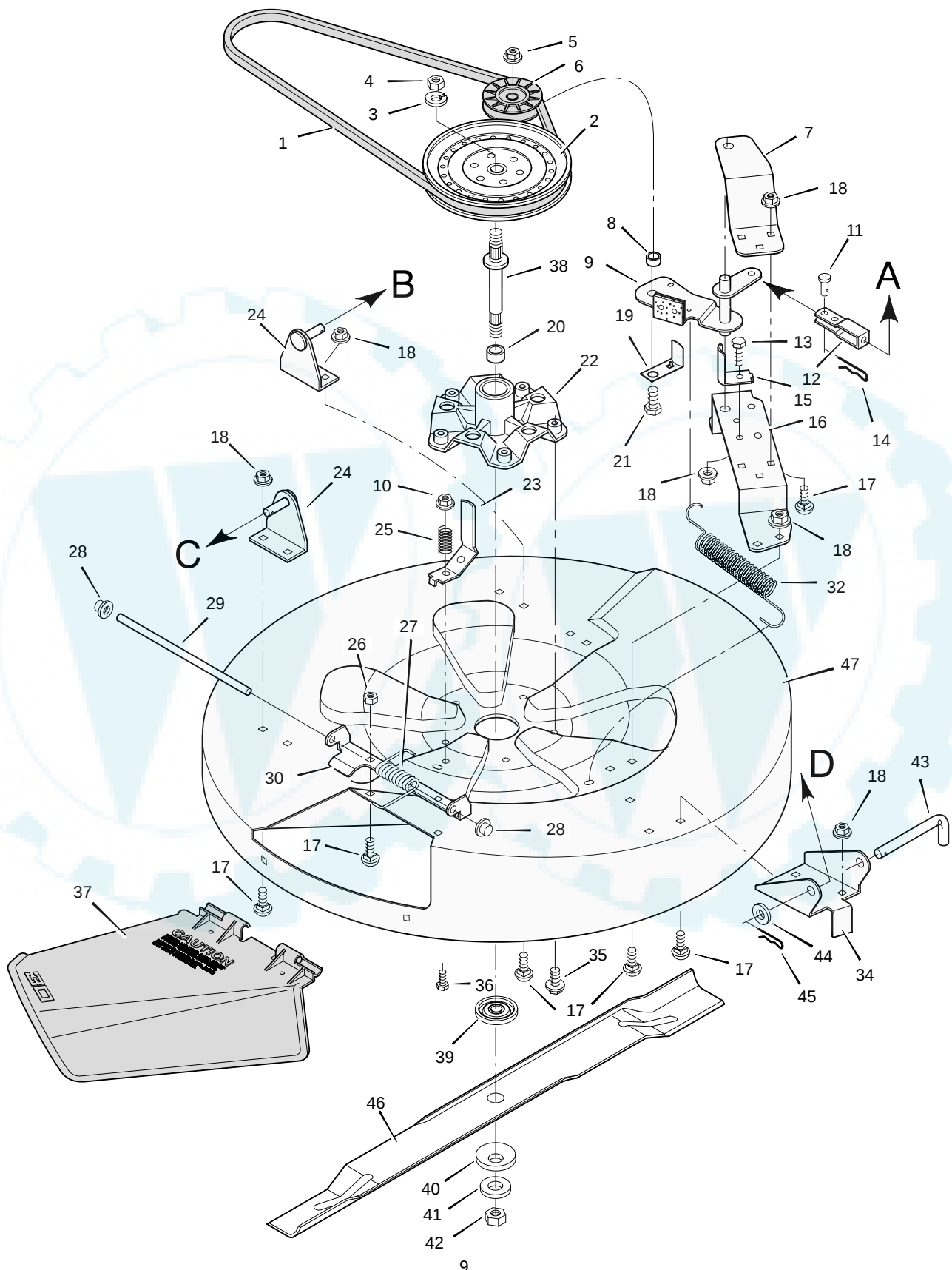
**REPAIR PARTS
MOWER HOUSING SUSPENSION**



Key No.	Description	Part No.
1	Locknut, Flange	15x84
2	Washer	17x53
3	Pin, Cotter	30x20
4	Screw	26x249
5	Bolt, Shoulder	9x9Z
6	Nut, Adjusting	21920
7	Grip, Blade Control	92698
8	Lever Assembly, Lift	56031E701
9	Grip, Lift Lever	91573
10	Attachment, Clutch	55927Z
11	Bolt, Hex	1x76
12	Locknut	15x66
13	Locknut, Flange	15x89
14	Cam, Blade Control	55853
15	Plate, Left Suspension	56224E701
16	Screw	26x249
17	Locknut, Flange	15x88
18	Bolt, Carriage	2x64
19	Strut, Frame	55326E701
20	Plate, Mounting	55270E701
21	Rod Assembly, Rear Suspension	55346E701
22	Bolt, Shoulder	9x4
23	Pin, Hair	31x4
24	Plate, Adjusting	55344E701
25	Rod, Lifter	24839E701
27	Rod, Suspension	55957E701
28	Clevis	24471Z
29	Nut, Hex	15x2
30	Link, Blade Drive	55271Z
31	Washer	17x48
32	Rod and Arm Assembly	55930E701
33	Spring, Extension	165x67
34	Link, Front Deck	55179E701
35	Bracket, Front Suspension	55139E701
36	Lever, Pedal	56511E701
37	Washer	17x122
38	Clevis	55298
39	Locknut, Hex	15x73
40	Bolt, Shoulder	9x17
41	Plate, Right Suspension	56023E701
42	Bolt, Hex	1x45
43	Plate, Index	56595E701

MODEL 30540x20F

**REPAIR PARTS
MOWER HOUSING**



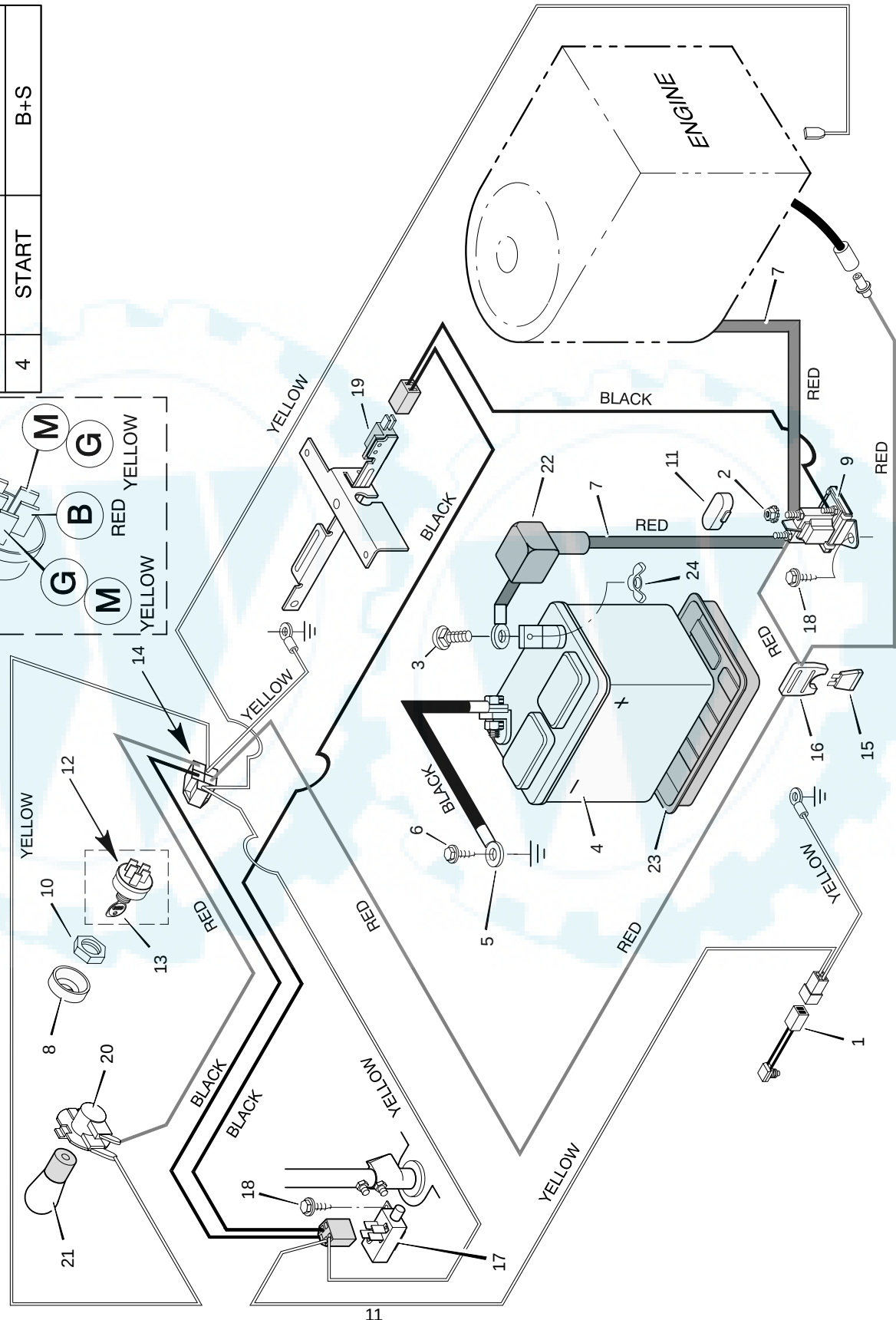
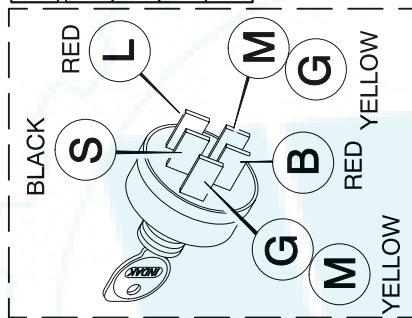
MODEL 30540x20F**REPAIR PARTS
MOWER HOUSING**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	Belt, Mower Drive	37x57	24	Bracket, Hanger	55974E701
2	Pulley, Splined	91951	25	Spring, Compression	164x1
3	Lockwasher	18x33	26	Nut, Hex	15x43Z
4	Locknut, Hex	15x100	27	Spring, Torsional	166x4
5	Nut, Hex	15x41	28	Push On Cap	28x23
6	Pulley, Idler	91178	29	Rod	21197Z
7	Bracket, Upper Idler	55921E701	30	Hinge, Chute Deflector	56213E701
8	Spacer	55895Z	32	Spring, Extension	165x68
9	Assembly, Blade Idler	55979E701	34	Bracket, Front	55916E701
10	Locknut, Flange	15x88	35	Screw	26x216
11	Pin, Clevis	29x99	36	Bolt, Hex	1x75
12	Clevis	24471Z	37	Deflector, Chute	55971
13	Bolt, Hex	1x45	38	Mandrel	91921
14	Pin, Hair	31x6	39	Adapter, Blade	92466
15	Guide, Belt	55977E701	40	Washer, Belleville	17x166
16	Bracket, Lower Idler	55920E701	41	Washer, Hardened	17x165
17	Bolt, Carriage	2x53Z	42	Nut, Hex	15x100
18	Nut, Flange	15x79	43	Pin, Pull	90828Z
19	Guide, Belt	55894E701	44	Washer	17x67Z
20	Spacer	91925	45	Pin, Hair	31x4
21	Bolt, Hex	1x127	46	Blade, Standard	55793E701
22	Housing, Mandrel	55962	1-47	Mower Housing, Complete	403330
23	Guide, Belt	55956Z			

MODEL 30540x20F

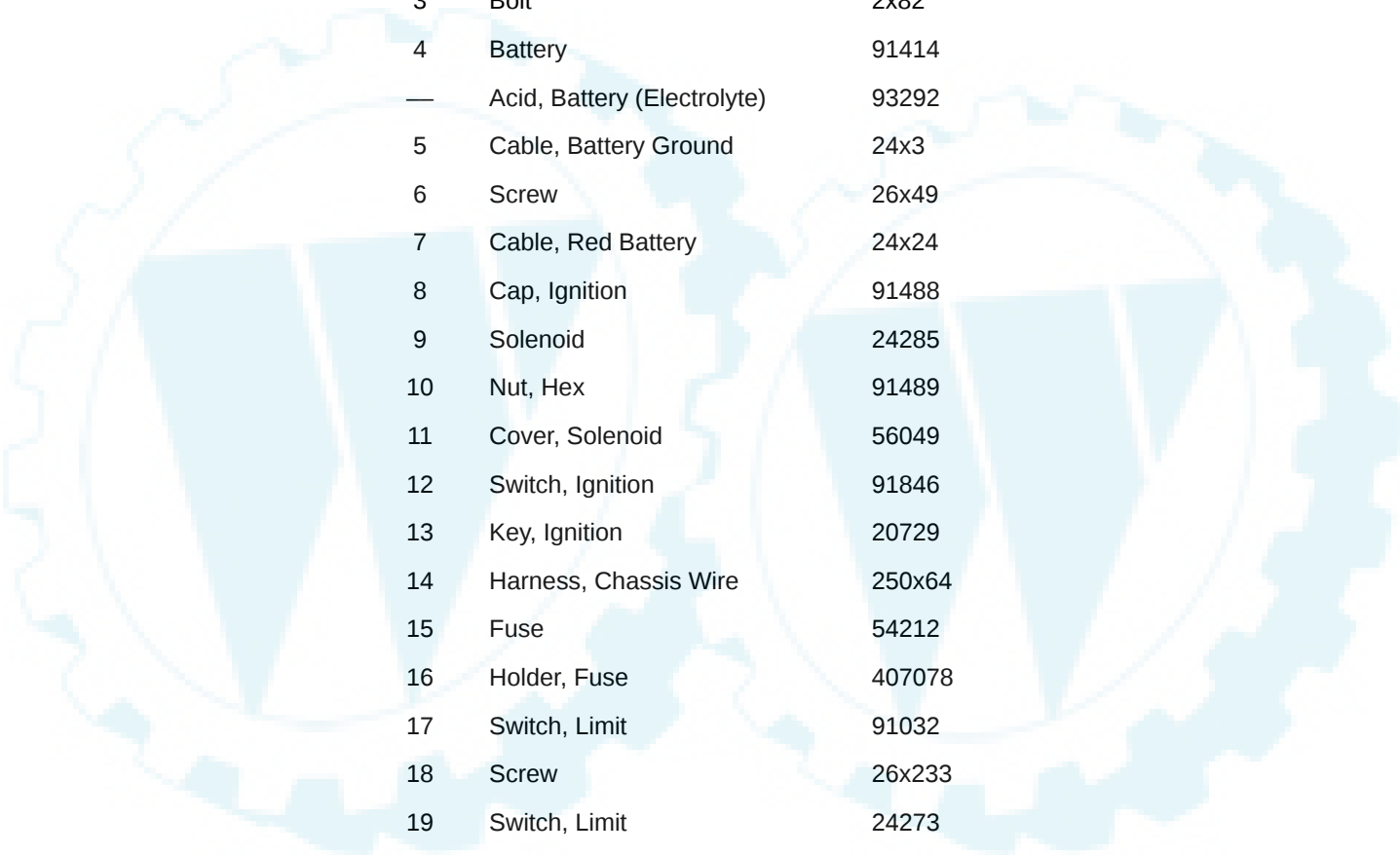
REPAIR PARTS ELECTRICAL SYSTEM

POS.	FUNCTION	CIRCUIT (MAKE)
1	OFF	M+G
2	RUN LIGHTS	B+L
3	RUN	NONE
4	START	B+S



MODEL 30540x20F

**REPAIR PARTS
ELECTRICAL SYSTEM**



Key No.	Description	Part No.
1	Switch, Seat Sensor	91031
2	Locknut	15x66
3	Bolt	2x82
4	Battery	91414
—	Acid, Battery (Electrolyte)	93292
5	Cable, Battery Ground	24x3
6	Screw	26x49
7	Cable, Red Battery	24x24
8	Cap, Ignition	91488
9	Solenoid	24285
10	Nut, Hex	91489
11	Cover, Solenoid	56049
12	Switch, Ignition	91846
13	Key, Ignition	20729
14	Harness, Chassis Wire	250x64
15	Fuse	54212
16	Holder, Fuse	407078
17	Switch, Limit	91032
18	Screw	26x233
19	Switch, Limit	24273
20	Socket, Light	92372
21	Bulb, Light	90084
22	Cover, Terminal	54148
23	Tray, Battery	91896
24	Wingnut	14x79