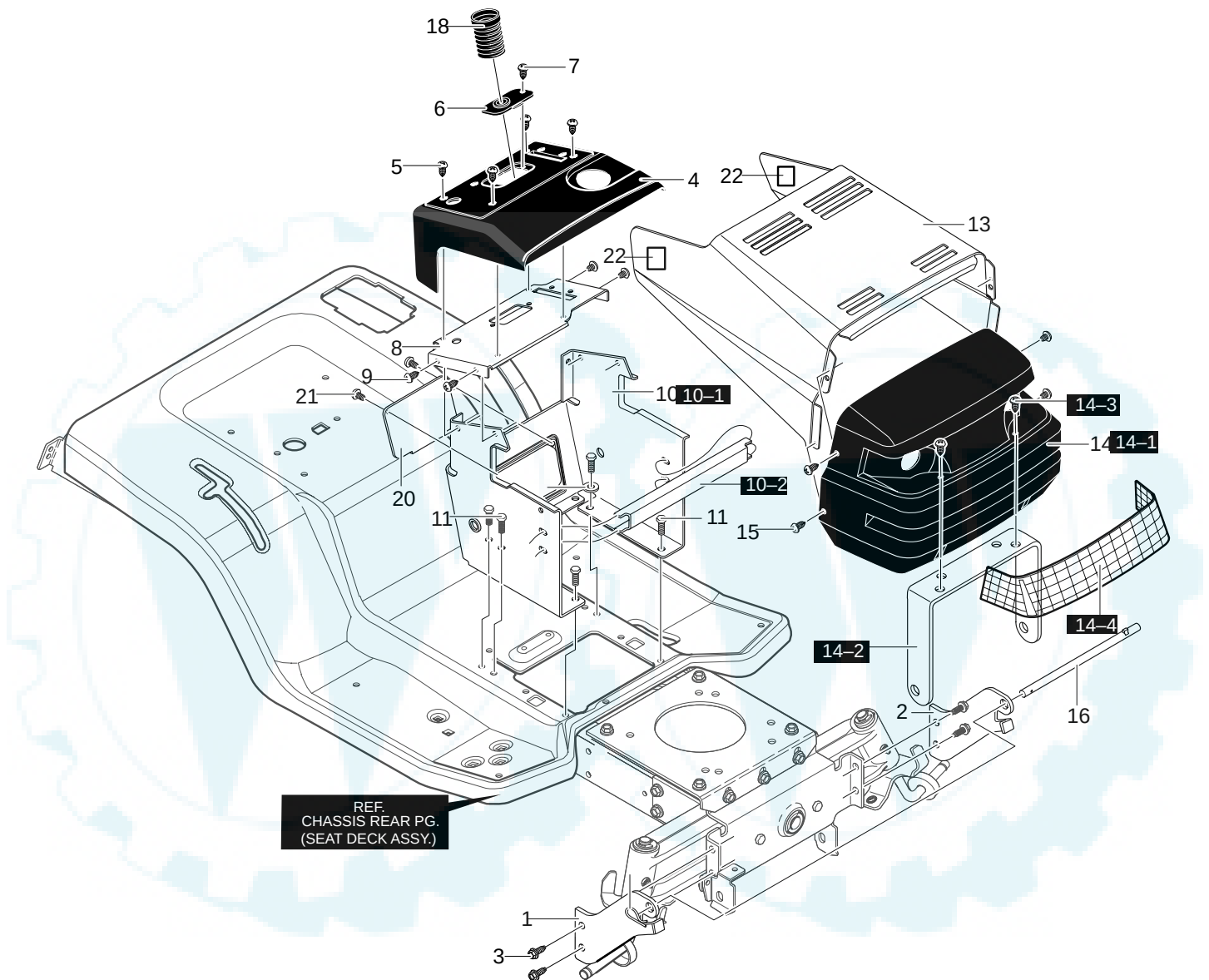


CODE144S

**FACTORY NO. 40316x11B
CHASSIS & HOOD ASSEMBLY**



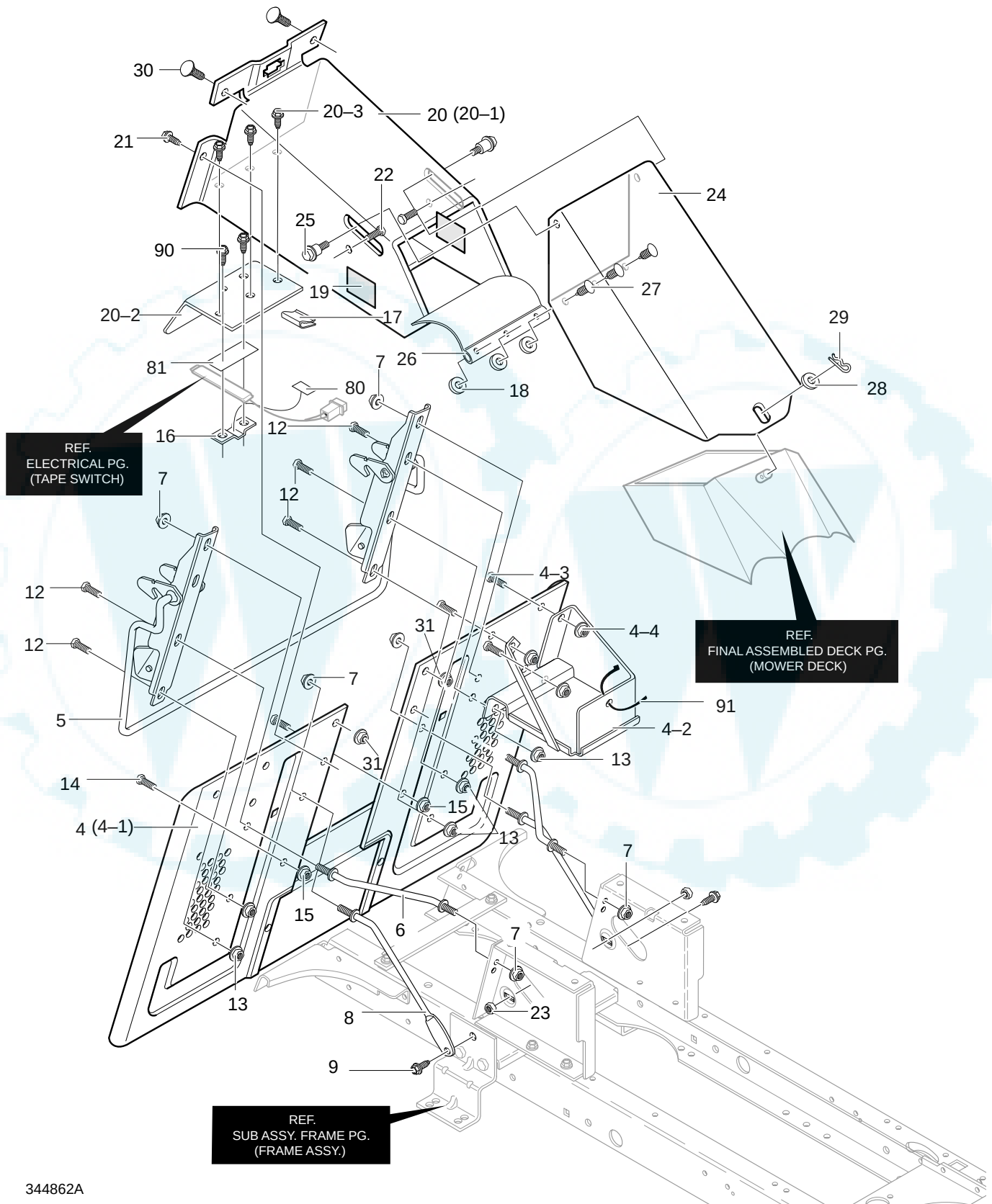
CODE144S

**FACTORY NO. 40316x11B
CHASSIS & HOOD ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	Bracket, Grille RH	MU690543-853	14	Grille Assy.	MU92350
2	Bracket, Grille LH	MU690544-853	15	Screw	MU711629
3	Screw, 5/16-18x.75	MU711606	16	Rod, Hood Pivot	MU690093
4	Dash	MU94842	17	Hair Pin	MU711676
5	Screw, 10-24x.500	MU711629	18	Bellows, Steering	MU054789
6	Bearing, for Dash	MU94214	19	Washer, Bel	MU712063
7	Screw, 1/4-14x.75	MU711762	20	Panel, Access	MU95366-848
8	Dash Panel Plate	MU94211-853	21	Screw 10-24x.500	MU710196
9	Screw, 10-24x.500	MU711629	22	Adhesive Pad	MU318197
10	Asm., Lwr Console Suppt	MU690104-848		Decal, Hayters 13/40 RH	MU712182
11	Screw, 5/16-18x.75	MU711606		Decal, Hayters 13/40 LH	MU712181
13	Hood	MU94972-848	—	Instruction Book & Parts List	F-000769J

CODE144S

**FACTORY NO. 40316x11B
REAR CHASSIS ASSEMBLY**



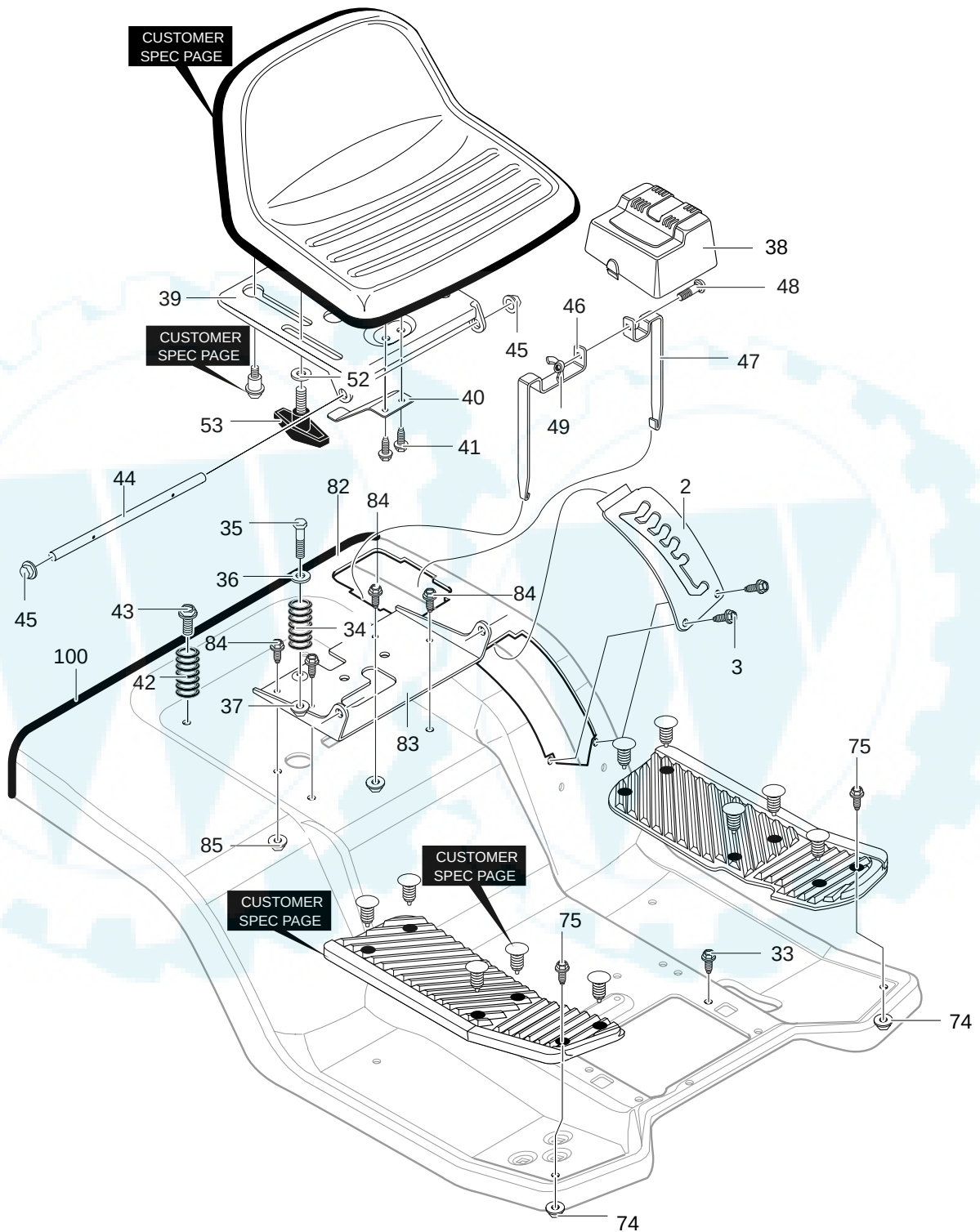
344862A

CODE144S**FACTORY NO. 40316x11B
REAR CHASSIS ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
4	Assy., Back Plate/Battery	MU343678-853	20-1	Chute Weld Asm. Upper	MU94350
4-1	Assy. Back Plate Flat	MU95162	20-2	Shield, Transaxle	MU95367
4-2	Battery Tray Assembly	MU94563	20-3	Screw, 1/4-20x.63	MU711642
4-3	Screw, 5/16-18x.50	MU180073	21	Screw, 5/16-18x.75	MU711606
4-4	Nut, 5/16-18 Hexwdfllk Whiz	MU45174	22	Bolt, Carriage 5/16-18x.75	MU340720
5	Weldment-Latch Lever	MU95359-853	23	Nut, 5/16-18	MU710026
6	Rod, Brace	MU690097	24	Middle Chute Assembly	MU94296-853
7	Nut, 3/8-16 Hwdfll Whiz-lock	MU711906	25	Shoulder Bolt	MU009x57
8	Rod, Brace	MU94231	26	Flap, Chute	MU94264
9	Screw, 5/16-18x.75	MU711606	27	Fastener, Ratchet	MU309235
12	Screw, 5/16-18x.75	MU9357	28	Flatwasher	MU711617
13	Nut, 5/16-18 Hexwdfllk Whiz	MU710026	29	Pin, Hair	MU711682
14	Screw, 5/16-18x.75	MU711606	30	Bolt, Carriage 5/16-18x.75	MU340720
15	Nut, 5/16-18 Hexwdfllk Whiz	MU710026	31	Nut, 5/16-18	MU710026
16	Bracket, Flex Switch Mounting	MU690245	80	Tape, Double Sided Foam 3/4"	MU712009
17	Wire Clip, Adhesive	MU55939	81	Tape, Double Sided Foam 3/4"	MU712009
18	Flatwasher	MU711666	90	Screw, 1/4-20x.63	MU711642
19	Pad, Adhesive	MU318197	91	Cable Tie	MU57444
20	Asm., T/A Shield & Upper Chute	MU690102-853			

CODE144S

**FACTORY NO. 40316x11B
REAR CHASSIS ASSEMBLY**



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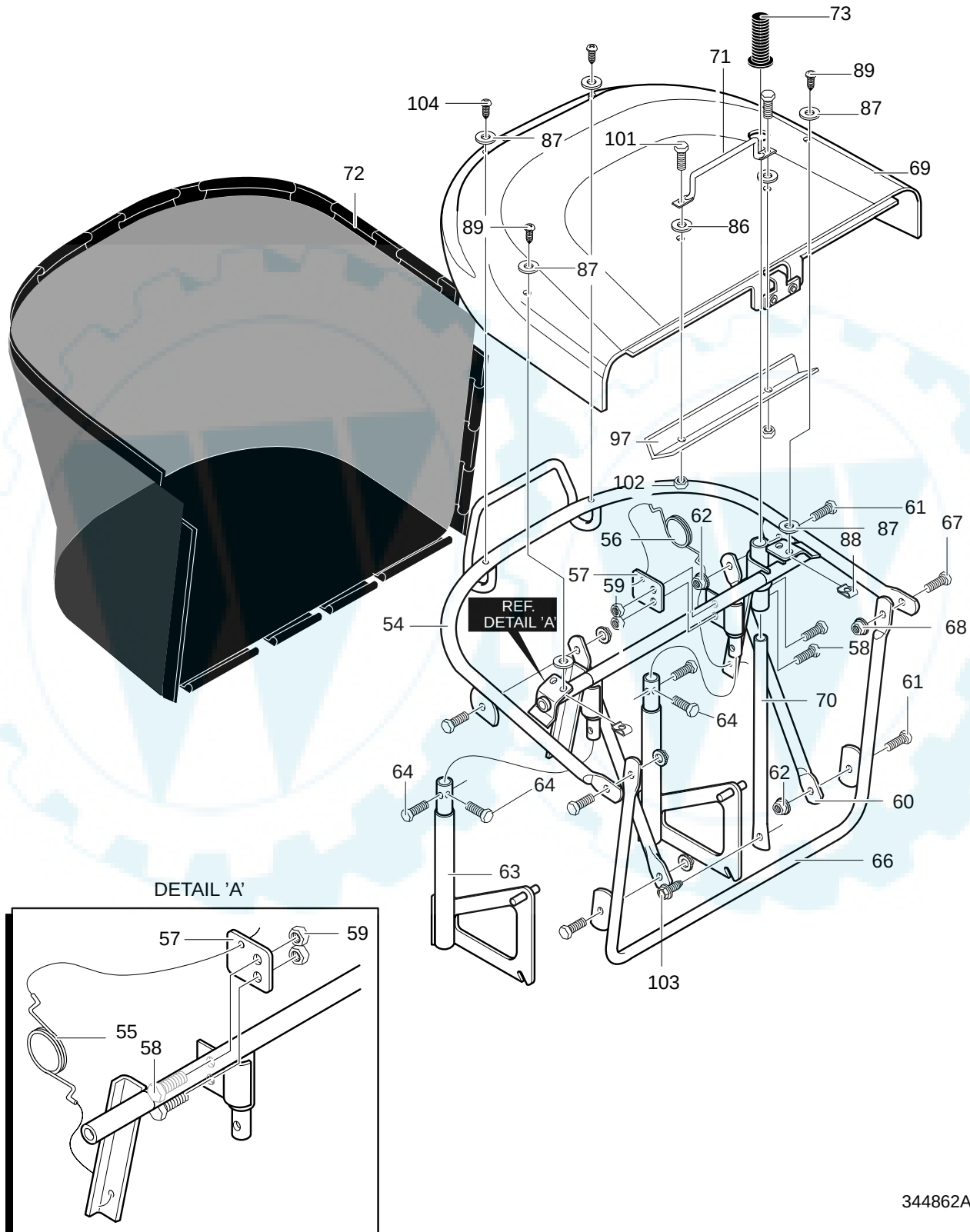
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**FACTORY NO. 40316x11B
REAR CHASSIS ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
2	Plate, Lift Detent	MU95190-853	45	Nut, Push Cap	MU711627
3	Screw, #12x.50	MU711741	46	Battery Bracket, LH	MU95393-853
33	Screw, 5/16-18x.75	MU711606	47	Battery Bracket, RH	MU95394-853
34	Spring, Compression	MU710136-853	48	Bolt, Carriage 1/4-20x.63	MU711680
35	Shoulder Bolt 1/4-20	MU711610	49	Nut, Wing 1/4-20	MU711636
36	Zinc Washer Cup	MU95293	52	Washer, Flat	MU711644
37	Nut, 1/4-20 Centerlock	MU302635	53	Bolt, Wing 5/16-18x.50	MU711747
38	Cover, Battery	MU94200	74	Nut, 5/16-18	MU710026
39	Support, Seat	MU94154-848	75	Bolt, Carriage 5/16-18x.75	MU711891
40	Spring-Leaf	MU94057	82	Seat Deck Pedal	MU94204-848
41	Screw, 1/4-20x.50	MU711592	83	Bracket, Pivot Seat	MU94153-848
42	Spring, Compression	MU710109-853	84	Screw, 5/16-18x.75	MU711606
43	Screw, 5/16-18x.75	MU711606	85	Nut, 5/16-18	MU711634
44	Hinge Seat Pivot	MU95294	100	Trim 41.00 Inches	MU55021

CODE144S

**FACTORY NO. 40316x11B
GRASS BAGGER ASSEMBLY**



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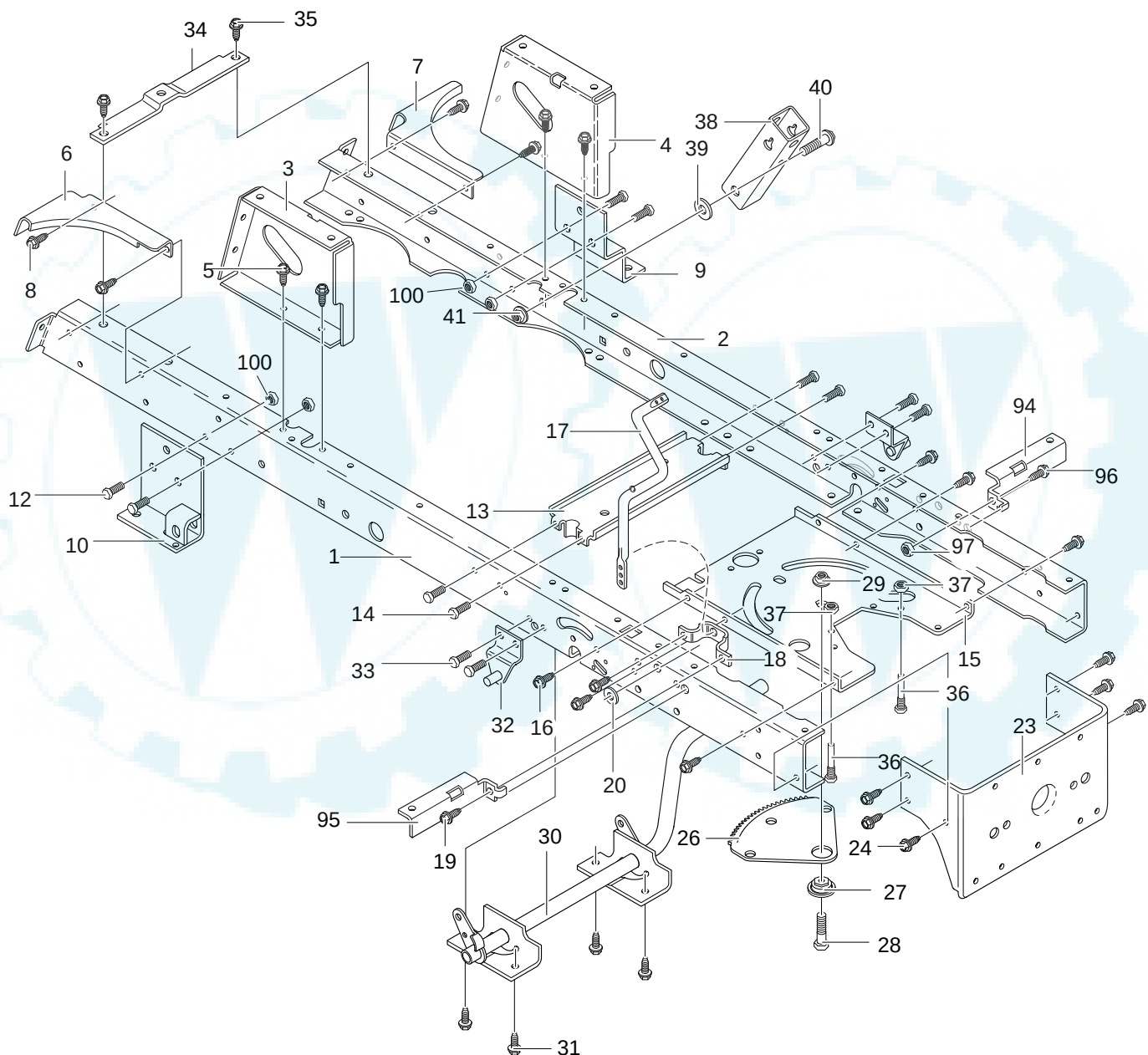
CODE144S

**FACTORY NO. 40316x11B
GRASS BAGGER ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
54	Asm. Weld Upper Frame	MU690044-853	69	Top Collector Assembly	MU94908-848
55	Spring, Torsion RH	MU690003	70	Handle, Dump Collector	MU690019
56	Spring, Torsion LH	MU690004	71	Handle, Reba Collector	MU690506-853
57	Bracket, Spring Collector	MU95339-853	72	Reba Collector Bag	MU95389
58	Screw, 1/4-20x.50	MU313686	73	Rubber Grip	MU94854
59	Nut, 1/4-20	MU73826	86	Washer	MU712129
60	Brace, Frame Collector	MU94850-853	87	Washer	MU711921
61	Screw, 1/4-20x.62	MU711909	88	Nut, 1/4-20 Tinnerman	MU578107
62	Nut, 1/4-20	MU711632	89	Screw, 1/4-20x.63	MU711674
63	Asm. Support Collector	MU95343-853	97	Brace, Bagger	MU690010-853
64	Screw, 1/4-20x1.50	MU711653	101	Screw, 1/4-20x1.50	MU712068
66	Asm. Front Frame Collect	MU95349-853	102	Nut, 1/4-20	MU711632
67	Screw, 1/4-20x.62	MU711909	103	Screw, #12x.50	MU711741
68	Nut, 1/4-20	MU711632	104	Screw, #12x.50	MU711741

CODE144S

**FACTORY NO. 40316x11B
FRAME ASSEMBLY**



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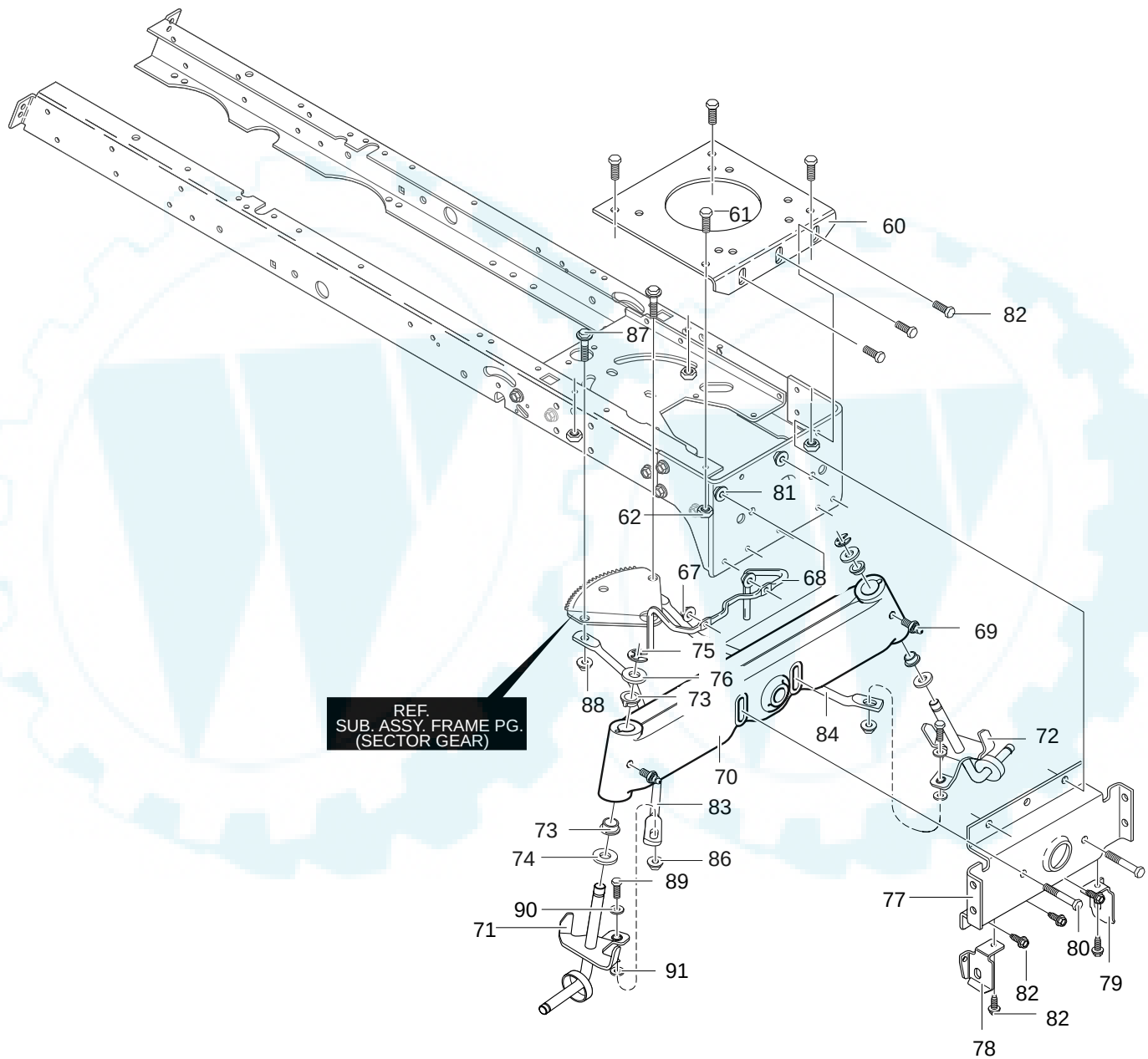
CODE144S

**FACTORY NO. 40316x11B
FRAME ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	Frame, Rail RH	MU94564	26	Gear, Sector	MU94121
2	Frame, Rail LH	MU94565	27	Bearing, Sector Gear	MU94123
3	Support, Seat RH	MU94634	28	Screw, 5/16–18x1.00	MU001X84
4	Support, Seat LH	MU94633	29	Nut, 5/16–18	MU15X113
5	Screw, .312–18x.75	MU26X249	30	Clutch/Brake Pedal	MU94241
6	Brace, BackPlate RH	MU94561	31	Screw, .312–18x.75	MU26X249
7	Brace, BackPlate LH	MU94562	32	Bracket, Suspension Asm.	MU94285
8	Screw, 5.312–18x.75	MU26X249	33	Screw, .312–18x.75	MU26X249
9	Bracket, T/A RH VST LH MST	MU94234	34	Brace, Rail	MU94566
10	Assy., Shift Brace	MU95396	35	Screw, .312–18x.75	MU26X249
12	Screw, .312–18x.75	MU26X249	36	Zinc Screw Guide	MU93349
13	Assy., Idler Mount, Front	MU94237	37	Nut, 5/16–18	MU015X79
14	Screw, .312–18x.75	MU26X249	38	Bracket, Pivot	MU94015
15	Plate, Steering	MU1001024	39	Washer, Flat	MU845
16	Screw, .312–18x.75	MU26X249	40	Bolt, Shoulder 3/8–16	MU009X53
17	Crank, PTO	MU690394	41	Nut, 3/8–16	MU015X84
18	Bracket, Bell Crank	MU94005	94	Bracket, Seat Deck LH	MU690036
19	Screw, .312–18x.75	MU26X249	95	Bracket, Seat Deck RH	MU690035
20	Washer, Flat	MU120395	96	Screw, .312–18x.75	MU26X249
23	Bracket, Hanger Rear	MU94013	97	Nut, 5/16–18	MU015X79
24	Screw, .312–18x.75	MU26X249	100	Nut, 5/16–18	MU015X88

CODE144S

**FACTORY NO. 40316x11B
FRAME ASSEMBLY**



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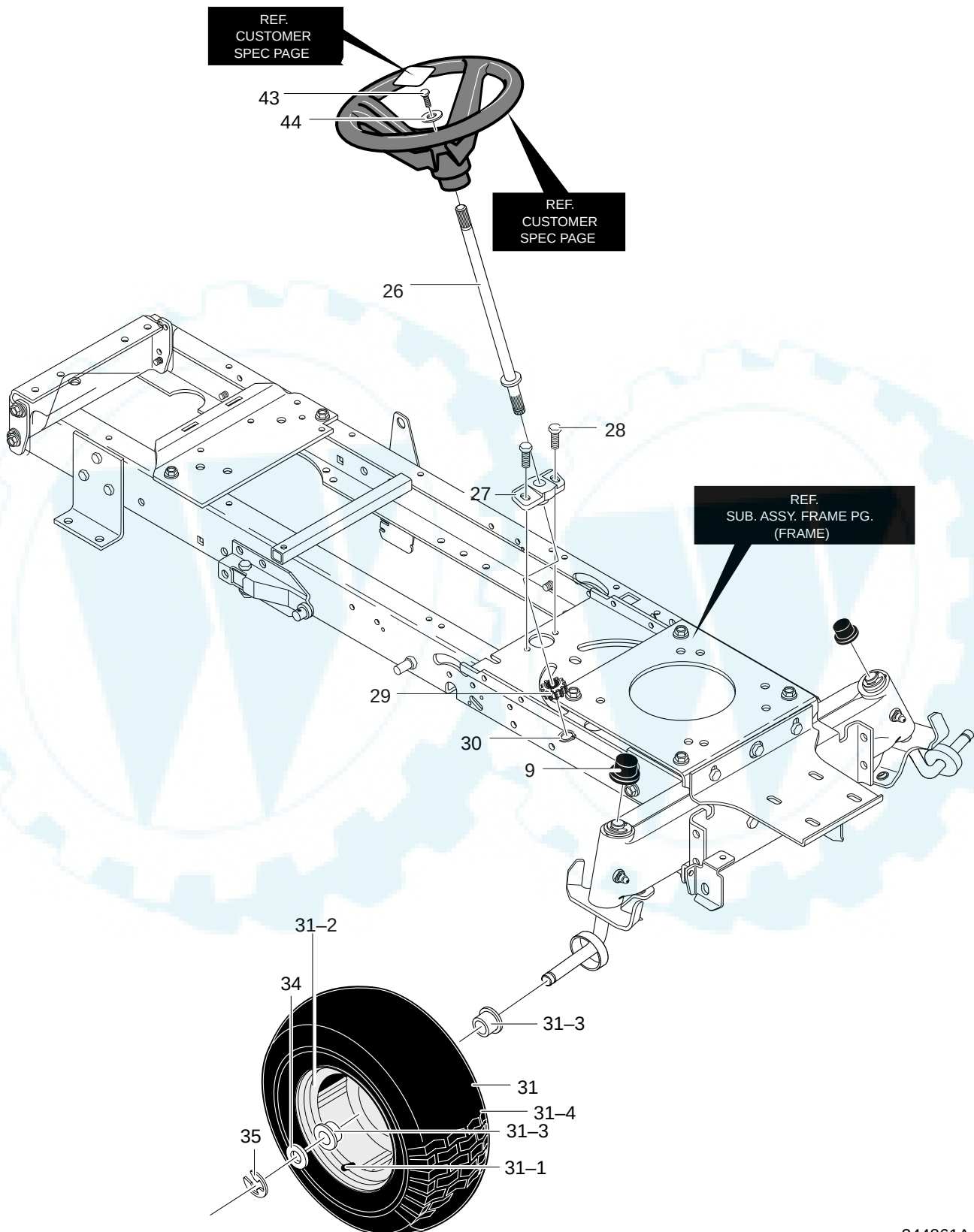
CODE144S

**FACTORY NO. 40316x11B
FRAME ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
60	Engine Plate	MU94006	78	Hanger, Deck RH	MU690199
61	Screw, .312-18x.75	MU26X249	79	Hanger, Deck LH	MU690198
62	Nut, 5/16-18	MU015X88	80	Screw, 5/16-18x3.00	MU180113
67	Nut, 5/16-18	MU015X79	81	Nut, 5/16-18	MU015X88
68	Guide-Stack Pulley Belt	MU94310	82	Screw, .312-18x.75	MU26X249
69	Zerk, Grease	MU706	83	Drag Link, RH	MU95328
70	Axle, Cast Machined	MU95405	84	Drag Link, LH	MU95329
71	Spindle, Long RH	MU95182	86	Nut, 3/8-16	MU015X84
72	Spindle, Long LH	MU95183	87	Shoulder Bolt	MU9X57
73	Bearing, Spindle	MU92527	88	Nut, 3/8-16	MU015X84
74	Washer, .766IDx1.62ID	MU17X113	89	Screw, 3/8-16x1.50	MU01X111
75	E-Ring	MU0011X3	90	Flatwasher	MU17X104
76	Washer, Flat	MU17X195	91	Flatwasher	MU017X53
77	Hanger, Axle	MU94007			

CODE144S

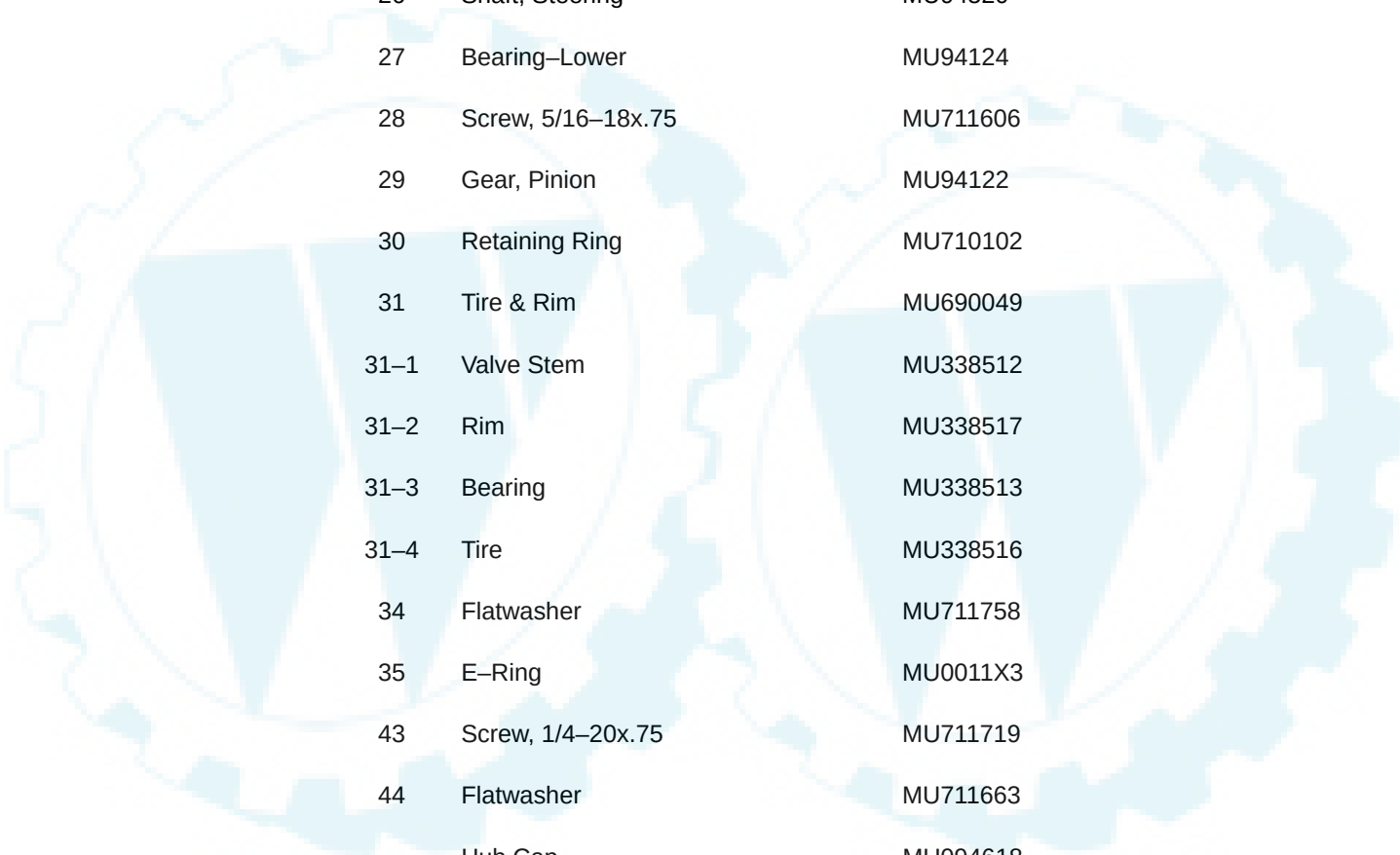
**FACTORY NO. 40316x11B
STEERING**



344861A

CODE144S

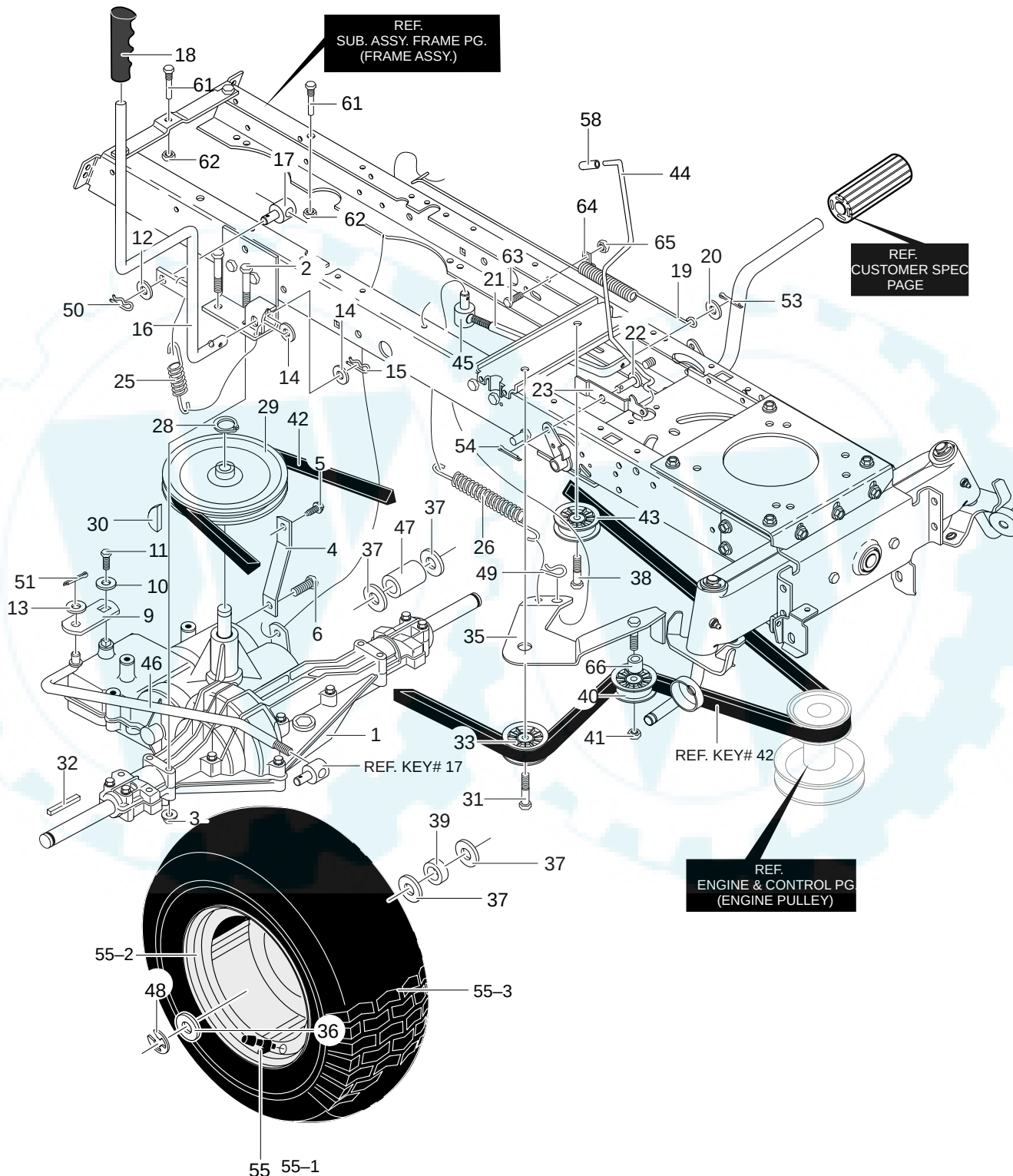
**FACTORY NO. 40316x11B
STEERING**



Key No.	Description	Part No.
9	Dust Hub Cap	MU094618
26	Shaft, Steering	MU94520
27	Bearing—Lower	MU94124
28	Screw, 5/16—18x.75	MU711606
29	Gear, Pinion	MU94122
30	Retaining Ring	MU710102
31	Tire & Rim	MU690049
31—1	Valve Stem	MU338512
31—2	Rim	MU338517
31—3	Bearing	MU338513
31—4	Tire	MU338516
34	Flatwasher	MU711758
35	E—Ring	MU0011X3
43	Screw, 1/4—20x.75	MU711719
44	Flatwasher	MU711663
—	Hub Cap	MU094618

CODE144S

**FACTORY NO. 40316x11B
MOTION DRIVE**



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CODE144S

FACTORY NO. 40316x11B MOTION DRIVE

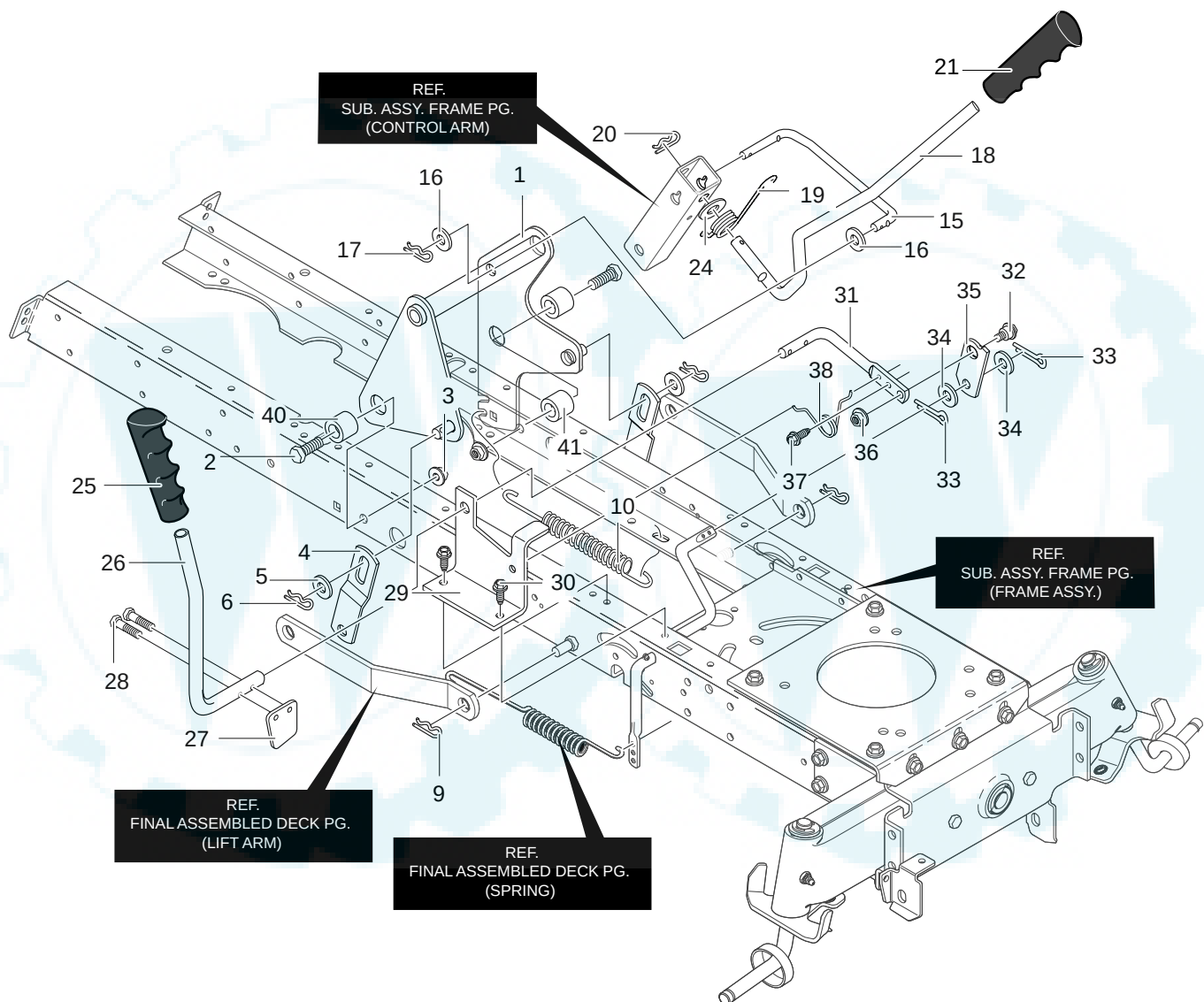
Key No.	Description	Part No.	Key No.	Description	Part No.
1	Transaxle, MST206	*	36	Washer, Flat	MU711758
2	Screw, 5/16–18x2.50	MU711669	37	Washer, Flat	MU711904
3	Nut, 5/16–18	MU711634	38	Screw, 3/8–16x1.25	MU711905
4	Bracket, Stabilizer	MU94620–853	39	Spacer	MU95418
5	Screw, 5/16–18x.75	MU711606	40	Pulley, Idler	MU690409
6	Screw, 5/16–18x.75	MU710268	41	Nut, 3/8–16	MU711920
9	Bracket, Shift	MU94227	42	Belt, V 4L 114.12	MU94608
10	Washer, Transaxle	MU711895	43	Pulley, Idler	MU95531
11	Screw, 1/4–28x.750	MU01X145	44	Park Brake Control Rod	MU690047
12	Washer, Flat	MU583409	45	Nut, 5/16–18 Adjusting	MU711898
13	Washer	MU71072	46	Rod, Shift Link	MU690027
14	Flatwasher	MU711894	47	Spacer	MU95419
15	Hair Pin	MU711899	48	E–Ring	MU0011X3
16	Shift Lever	MU690087	49	Pin, Hair	MU711659
17	Nut, Adjust	MU711591	50	Pin, Hair	MU711682
18	Grip	MU94497	51	Pin, Cotter	MU71081
19	Spring, Brake	MU95424	53	Pin, Cotter	MU71081
20	Washer, Flat	MU711921	54	Pin, Cotter	MU71081
21	Rod, Clutch	MU690016	55	Tire & Rim	MU692290
22	Pin, Clevis	MU711903	55–1	Valve Stem	MU338512
23	Latch, Park Brake	MU95290	55–2	Rim	MU338524
25	Spring	MU782223	55–3	Tire	MU338526
26	Spring, Tension	MU711522	58	Cap, Dump	MU335980
28	Ring, Ret	MU0011X7	61	Screw Guide	MU20619
29	Pulley, 9.0 ODV4L	MU94571	62	Nut, 1/4–20	MU710026
30	Key, Hi Pro 606	MU50795	63	Screw, 1/4–20x.50	MU313686
31	Screw, 3/8–16x1.25	MU711905	64	Retainer	MU711742
32	Key, Square	MU52928	65	Nut, 1/4–20	MU780285
33	Pulley, Idler	MU95531	66	Spacer 1/2 to 17MM	MU690369
35	Assy, Idler Arm Traction	MU94238–853	—	Hubcap	MU094618

* Contact your nearest transaxle dealer for parts and service.

For information on Replacement Parts see the Central Parts Distributor in your area.

CODE144S

**FACTORY NO. 40316x11B
MOWER SUSPENSION ASSEMBLY**



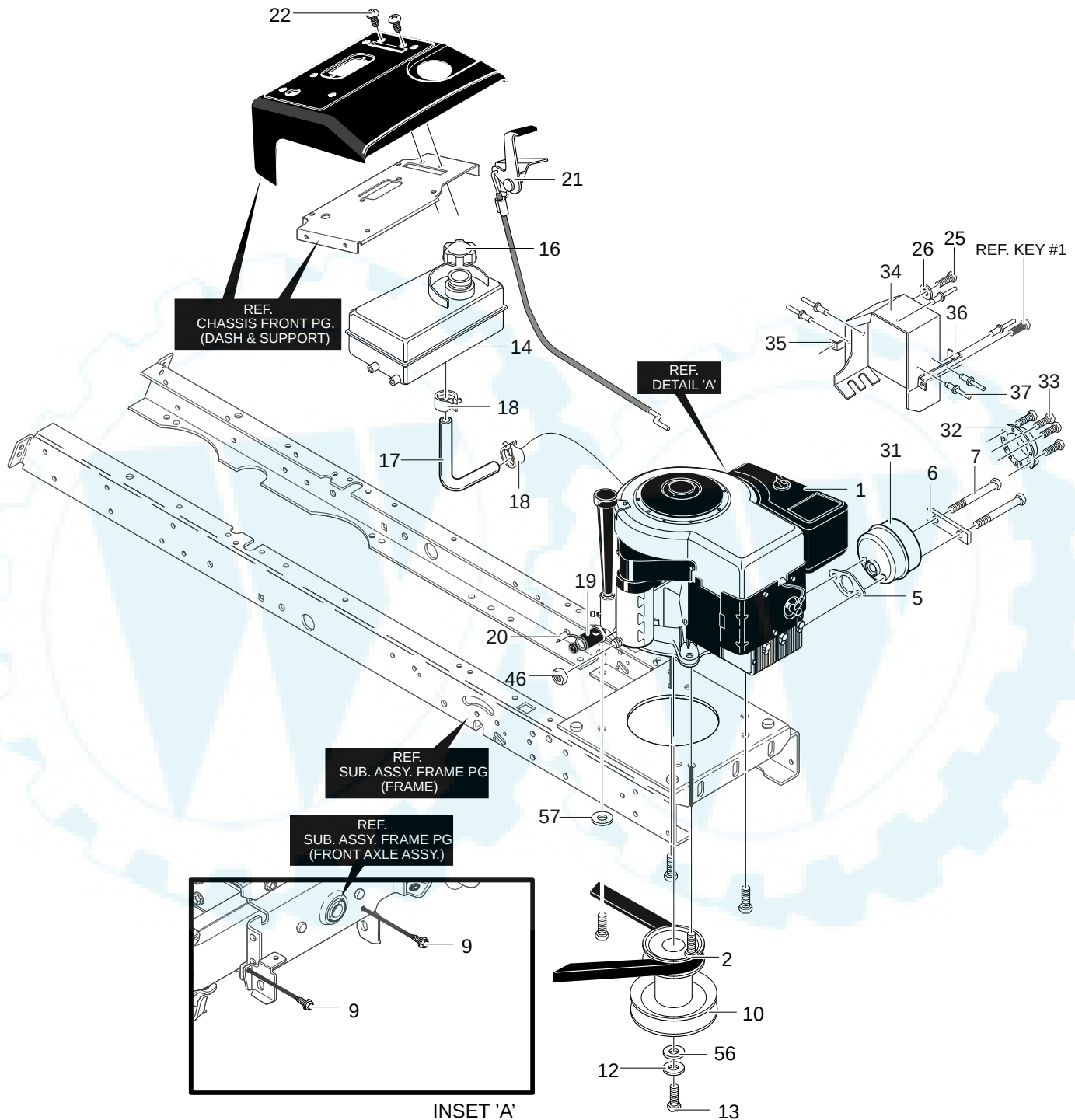
CODE144S

**FACTORY NO. 40316x11B
MOWER SUSPENSION ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	Assembly, Lift Arm	MU95233-853	25	Grip	MU94496
2	Screw, 1/2-13x1.50	MU711917	26	PTO Handle	MU712035
3	Nut, 1/2-13 Lock	MU711918	27	Paddle, Switch	MU95284
4	Bracket, Lift Link	MU94262-853	28	Screw, Thread Form	MU711621
5	Washer, Flat	MU711617	29	Bracket, PTO	MU94018-853
6	Hair Pin	MU711676	30	Screw, 5/16-18x.50	MU780055
9	Hair Pin	MU711676	31	Lever, PTO	MU95283
10	Spring, Extension	MU710235	32	Bolt, Shoulder 3/8-16	MU711613
15	Link-Lift Handle	MU711981	33	Hair Pin	MU711659
16	Washer, Flat	MU711617	34	Washer, Flat	MU711615
17	Hair Pin	MU711676	35	Link PTO	MU95282
18	Handle, Lift	MU690532	36	Nut, 3/8-16	MU711622
19	Torsion Spring	MU710111	37	Screw 5/16-18x.75	MU711606
20	Hair Pin	MU711676	38	Torsion Spring	MU710141
21	Grip, Lift	MU94497	40	Spacer	MU94309
24	Washer, Flat	MU711616	41	Spacer, Sleeve	MU56150

CODE144S

FACTORY NO. 40316x11B
ENGINE AND CONTROL ASSEMBLY



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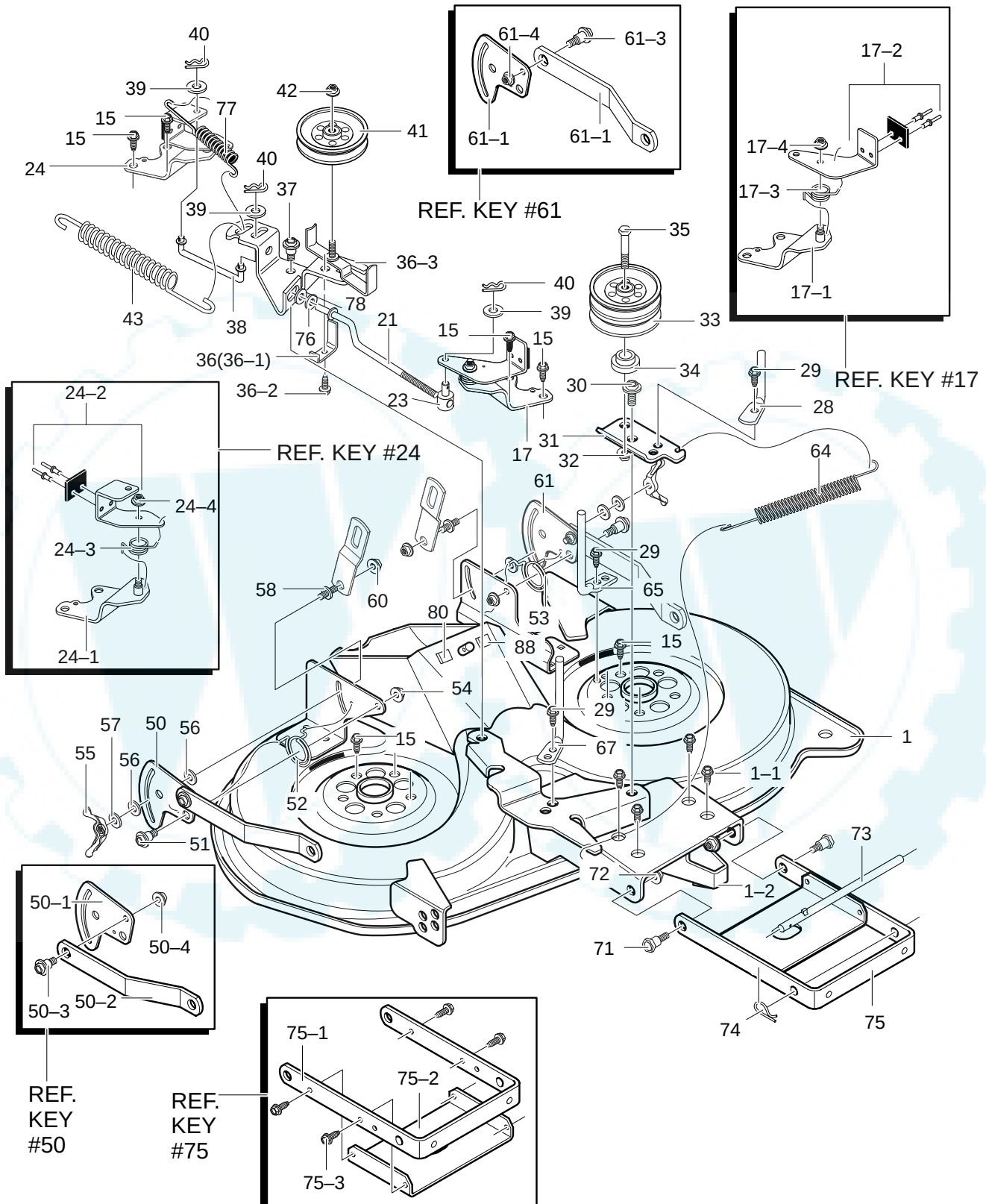
CODE144S

**FACTORY NO. 40316x11B
ENGINE AND CONTROL ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	13HP (See Engine Manual)	Engine	20	Cap, Oil Drain Valve	MU327422
—	Clip, Speed	MU94951	21	Throttle Control	MU94361
2	Engine Bolt 3/8x1.25	MU0025X7	22	Screw, #8–16x.38	MU711637
5	Muffler Gasket	MU91309	25	Screw, 1/420x.50	MU711592
6	Lock Bracket	MU92378	26	Washer (18x32)	MU710249
7	Screw, 5/16–18x4.125	MU712065	31	Muffler	MU91271
9	Screw, 5/16–18x.75	MU711606	32	Deflector, Exhaust	MU23740
10	Stack Pulley	MU690456	33	Screw, #8–32x.38	MU712070
12	Washer, Regsptlk	MU120383	34	Heat Shield	MU95031
13	Bolt, 7/16–20x1.75LG	MU1x169	35	L–Bracket	MU94359
14	Fuel Tank 1.4 Gal.	MU92342	36	L–Bracket	MU94360
16	Fuel Cap	MU92317	37	Pop Rivet	MU712066
17	Tubing 14.50 Inches	MU50118	46	Nut, 1/4–20 Reghexjam	MU711601
18	Clamp, Fuel	MU336890	56	Washer, Flat	MU17x170
19	Oil Drain Valve Assembly	MU325547	57	Washer, Exlk	MU711668

CODE144S

**FACTORY NO. 40316x11B
DECK ASSEMBLY**



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CODE144S

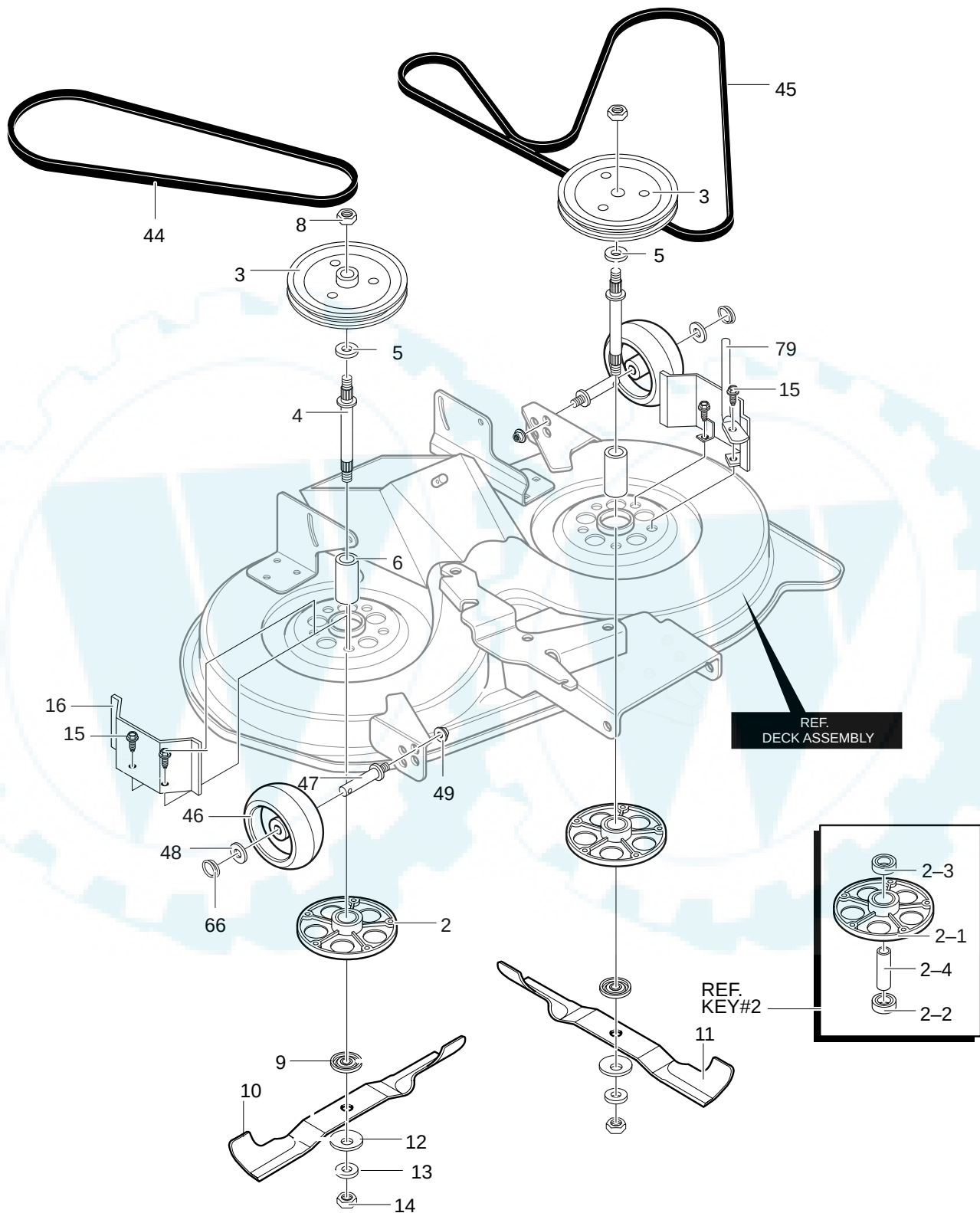
FACTORY NO. 40316x11B DECK ASSEMBLY

Key No.	Description	Part No.
1	Housing, 40" Deck	MU690109-853
17	Brake Arm Assembly LH	MU94665-853
17-1	Brake Support Assembly LH	MU94293
17-2	Brake Arm	MU94291
17-3	Spring, Torsion	MU710110
17-4	Nut, 5/16-18	MU710205
21	Link, Brake LH	MU690021
23	Nut, Adjusting	MU711591
24	Brake Arm Assembly RH	MU94664-853
24-1	Brake Support RH	MU94294
24-2	Brake Arm RH	MU94292
24-3	Spring, Torsion	MU710077
24-4	Nut, 5/16-18	MU710205
28	Belt Guide	MU711912
29	Screw, 5/16-18x.50	MU780055
30	Bolt, Shoulder	MU711613
31	Arm, Double Idler	MU94261-853
32	Nut, 3/8-16	MU711622
33	Pulley, Idler Double Vee	MU94279
34	Spacer	MU94269
35	Screw, 3/8-16x3.00	MU711915
36	Idler Arm Assembly	MU94973-853
36-1	Spring,-Belt Guide	MU94312
36-2	Screw, 1/4-20x.50	MU710264
36-3	Idler Arm	MU94298
37	Bolt, Shoulder	MU711613
38	Link, Brake RH	MU690023
39	Washer, Flat	MU712480
40	Hair Pin	MU711682
41	Pulley, Idler	MU690024
42	Nut, 3/8-16	MU711622
43	Spring, Extension	MU710234
50	Assy, Plate,Rear Sus Bkt RH	MU690158-853

Key No.	Description	Part No.
50-1	Plate-Suspension	MU94128
50-2	Suspension Bracket Rear	MU94055
50-3	Bolt, Shoulder	MU710095
50-4	Nut, 3/8-16	MU710140
51	Bolt, Shoulder	MU711611
52	Spring, Torsion RH	MU710112
53	Spring, Torsion LH	MU710113
54	Nut, 3/8-16	MU711622
55	Wingnut, 5/16-18	MU711600
56	Pad, Friction	MU94137
57	Washer	MU711628
58	Pin, Hanger	MU711595
60	Nut, 3/8-16	MU711622
61	Assy., Plate Rear Sus Brkt., LH	MU690159-853
61-1	Plate-Suspension	MU94128
61-2	Suspension Bracket, Rear	MU94055
61-3	Bolt, Shoulder	MU710095
61-4	Nut, 3/8-16	MU710140
64	Spring, Extension	MU710233
65	Belt Guide	MU711913
67	Belt Guide	MU690030
71	Shoulder Bolt	MU711611
72	Nut, 3/8-16	MU711622
73	Rod, Hanger	MU95295
74	Hair Pin	MU711676
75	Assembly, Bracket & Stiffener	MU690058-853
75-1	Bracket, Front Suspension	MU94058
75-2	Stiffener	MU95057
75-3	Screw, 5/16-18x.75	MU710079
76	Flatwasher	MU583409
77	Spring, Extension	MU710658
78	Washer, Flat	MU712480
80	Pad, Adhesive	MU318197

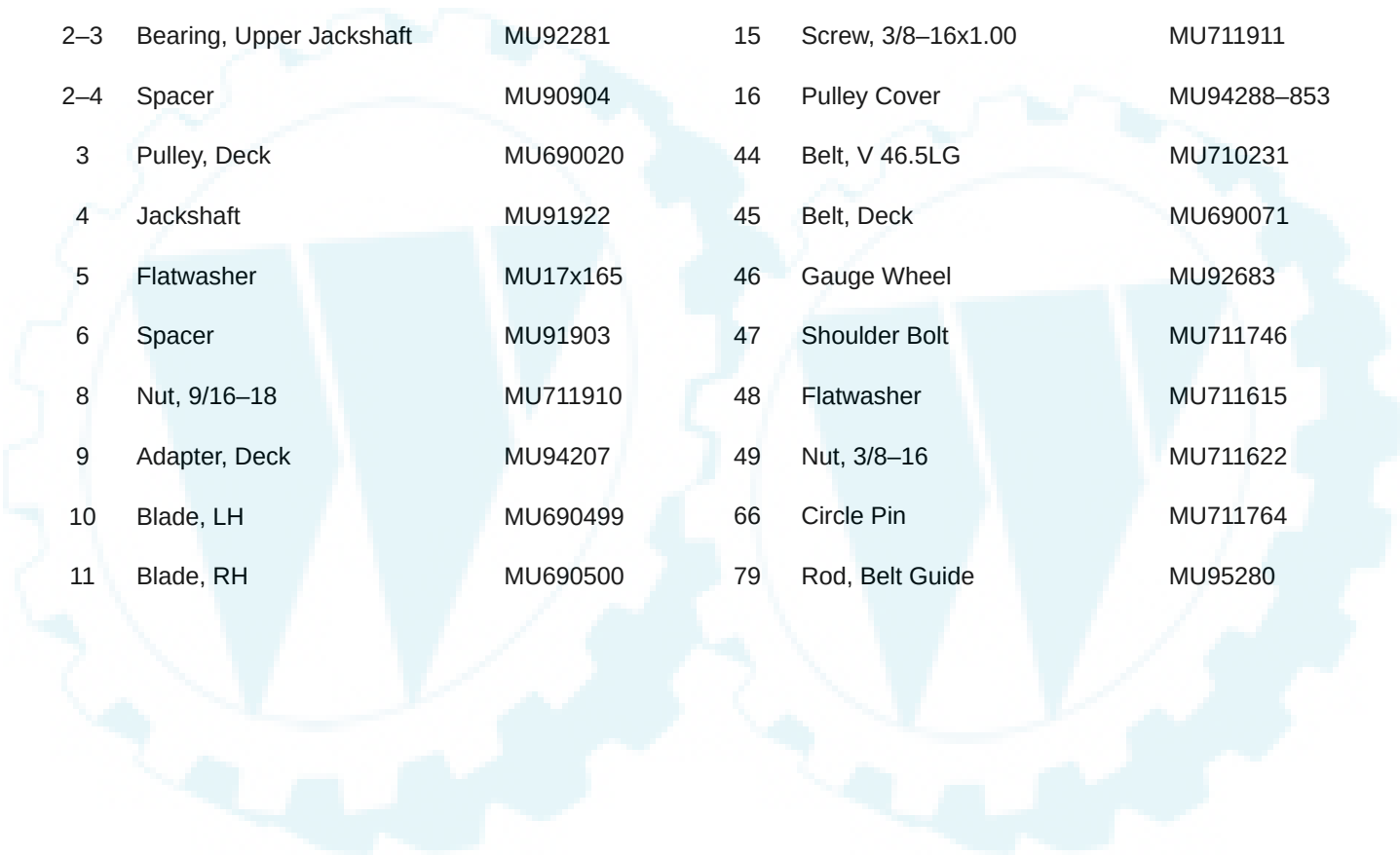
CODE144S

**FACTORY NO. 40316x11B
DECK ASSEMBLY**



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**FACTORY NO. 40316x11B
DECK ASSEMBLY**

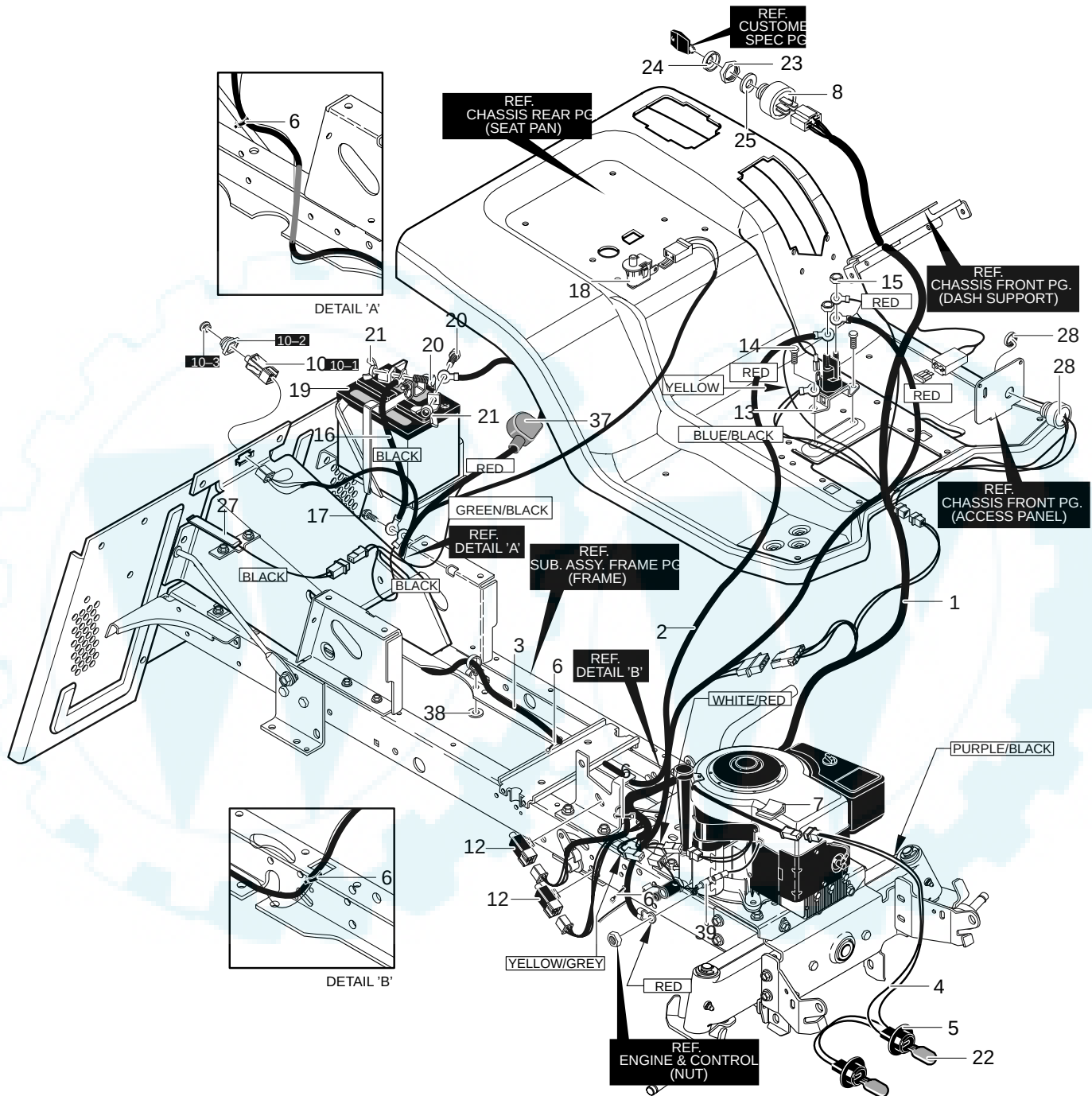


Key No.	Description	Part No.
2	Assembly, Jackshaft Housing	MU94305
2-1	Housing, Jackshaft	MU94282
2-2	Bearing, Lower Jackshaft	MU92282
2-3	Bearing, Upper Jackshaft	MU92281
2-4	Spacer	MU90904
3	Pulley, Deck	MU690020
4	Jackshaft	MU91922
5	Flatwasher	MU17x165
6	Spacer	MU91903
8	Nut, 9/16-18	MU711910
9	Adapter, Deck	MU94207
10	Blade, LH	MU690499
11	Blade, RH	MU690500

Key No.	Description	Part No.
12	Washer, Bellville	MU17x166
13	Flatwasher	MU17x165
14	Nut, 9/16-18	MU711910
15	Screw, 3/8-16x1.00	MU711911
16	Pulley Cover	MU94288-853
44	Belt, V 46.5LG	MU710231
45	Belt, Deck	MU690071
46	Gauge Wheel	MU92683
47	Shoulder Bolt	MU711746
48	Flatwasher	MU711615
49	Nut, 3/8-16	MU711622
66	Circle Pin	MU711764
79	Rod, Belt Guide	MU95280

CODE144S

**FACTORY NO. 40316x11B
ELECTRICAL ASSEMBLY**



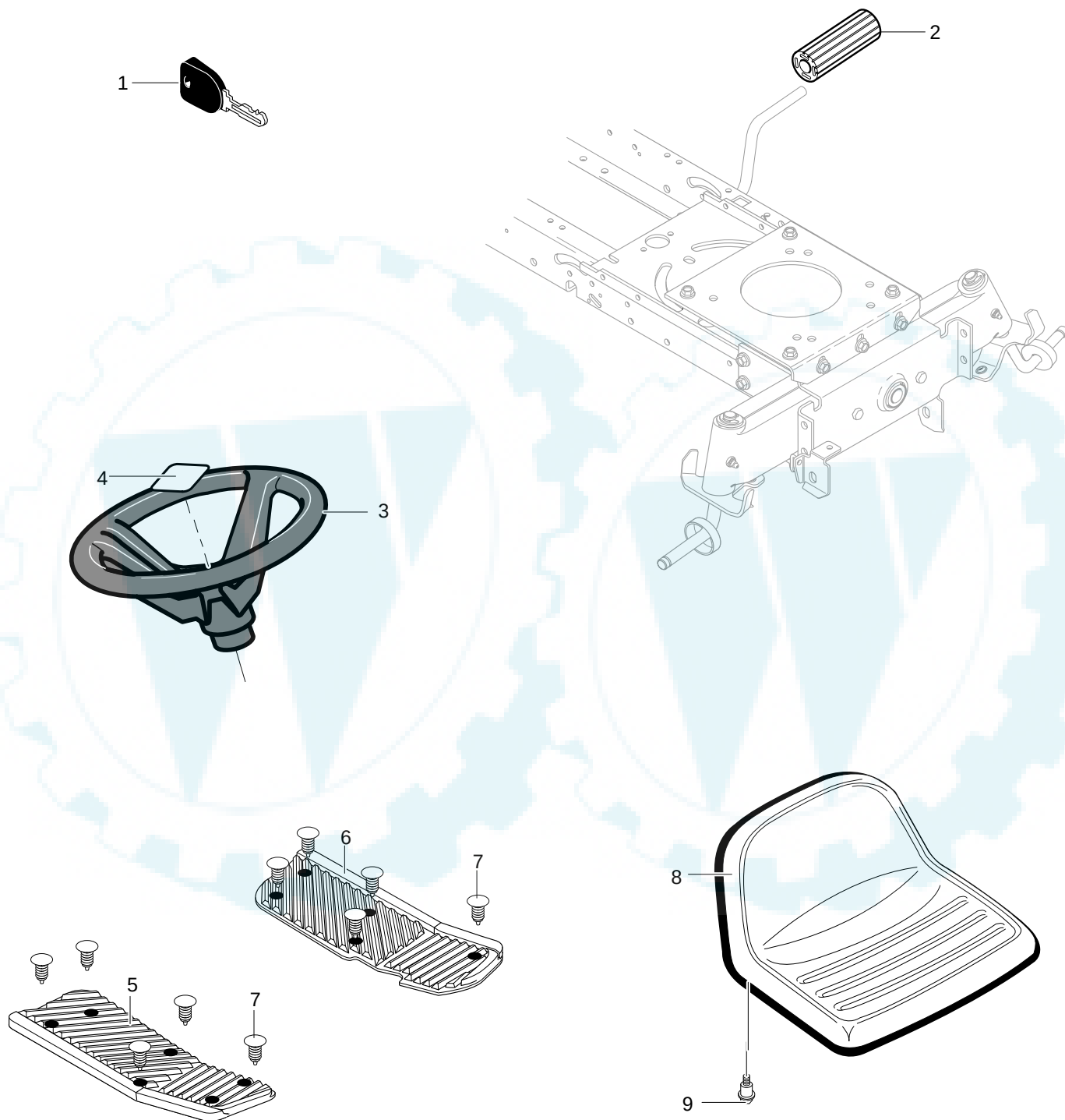
CODE144S

**FACTORY NO. 40316x11B
ELECTRICAL ASSEMBLY**

Key No.	Description	Part No.	Key No.	Description	Part No.
1	Wire Harness	MU95380	16	Ground Wire	MU95420
2	Wire, Lead Solenoid to Start	MU711579	17	Screw, 1/4x.50	MU711619
3	Rear Harness	MU95381	18	Seat Switch	MU94159
4	Wire Harness, Headlight	MU340513	19	Battery 5 Plate	MU92739
5	Socket, Lamp	MU92372	20	Bolt, 1/4-20x.63	MU711680
6	Cable Tie	MU57444	21	Wing Nut	MU711636
7	Wire Clip, Adhesive	MU55939	22	Light Bulb	MU90084
8	Switch, Ignition	MU94878	23	Nut, 5/8-8 Acme Delta	MU327352
10	Assy, Switch Double Pole Delta	MU690106	24	Boot, Ign. Switch	MU300194
10-1	Switch, Double	MU320082	25	Washer, Regintl	MU313683
10-2	Boot, Switch	MU690074	27	Tape Switch	MU95330
10-3	Switch Cap	MU690075	28	Buzzer, For Bag Full	MU95391
12	Switch, Limit	MU94136	37	Boot, Battery	MU335417
13	Solenoid	MU94613	38	Flatwasher	MU711666
14	Screw 1/4x.50	MU711619	39	Harness Adapter	MU94348
15	Nut, 1/4-20	MU711632	—	15 Amp Fuse	MU302031

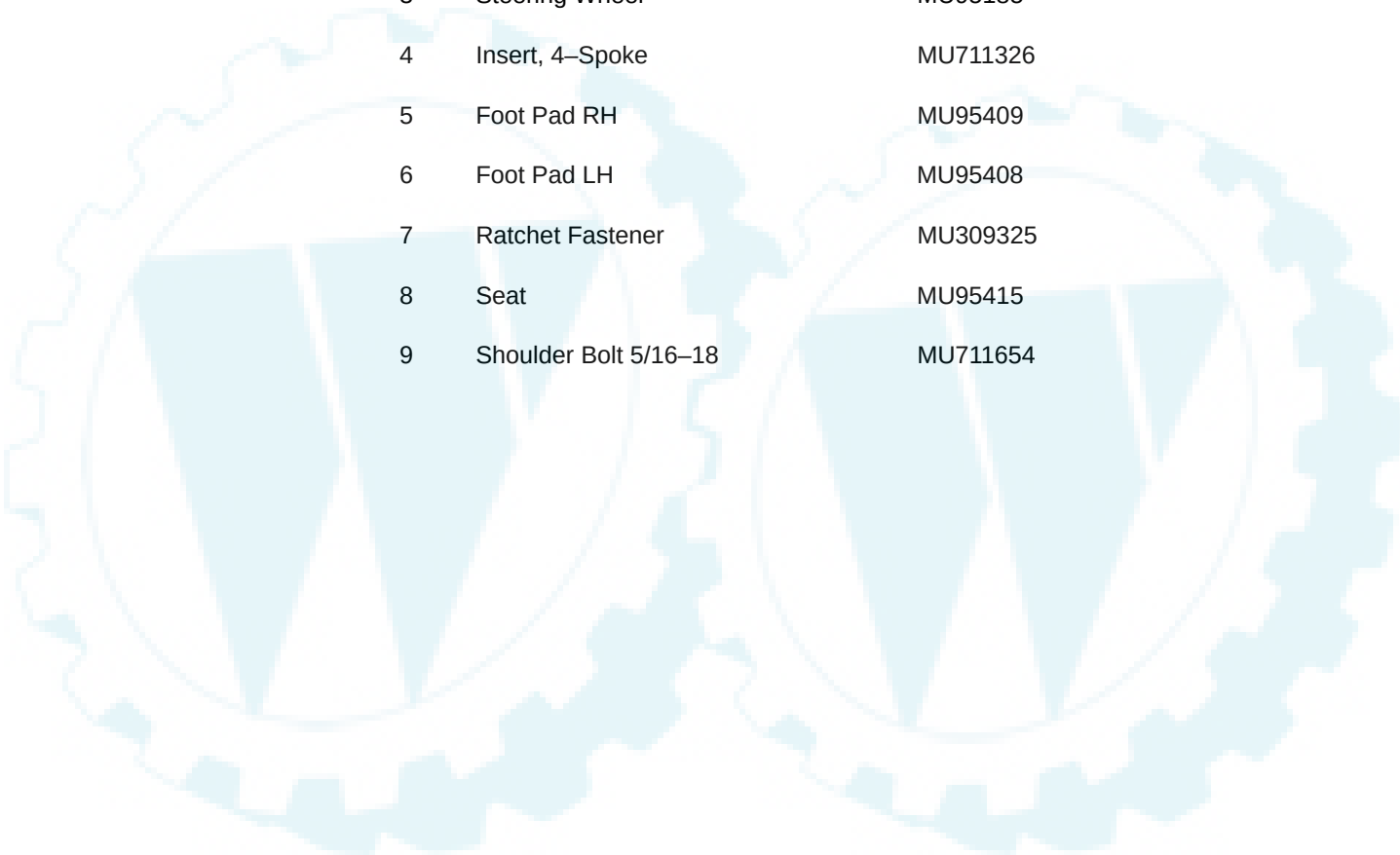
CODE144S

**FACTORY NO. 40316x11B
CUSTOMER SPEC**



CODE144S

**FACTORY NO. 40316x11B
CUSTOMER SPEC**



Key No.	Description	Part No.
1	Ignition Key	MU327350
2	Cover, Pedal Brake/Clutch	MU21544
3	Steering Wheel	MU95185
4	Insert, 4-Spoke	MU711326
5	Foot Pad RH	MU95409
6	Foot Pad LH	MU95408
7	Ratchet Fastener	MU309325
8	Seat	MU95415
9	Shoulder Bolt 5/16-18	MU711654